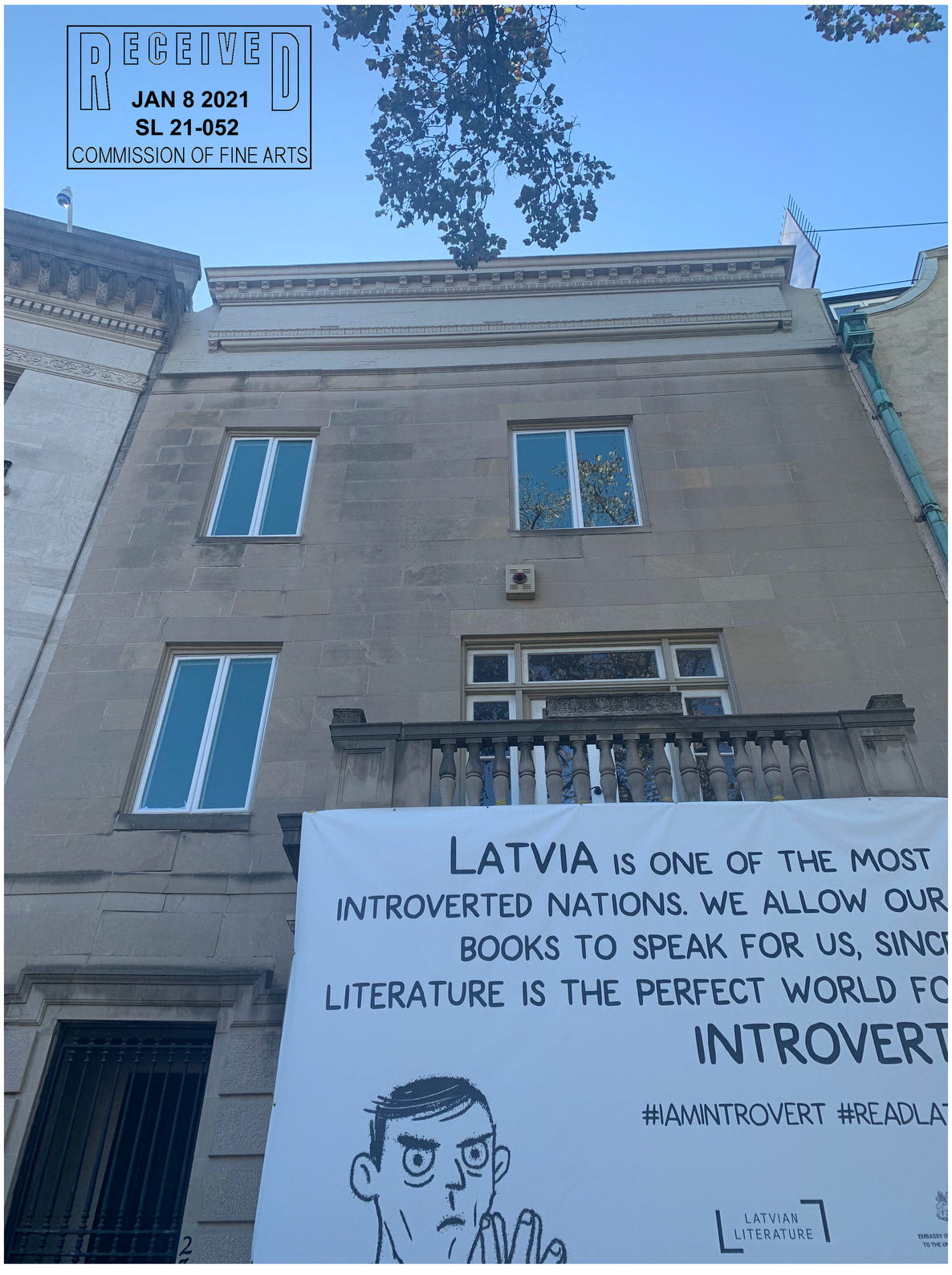

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LATVIA IS ONE OF THE MOST
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BOOKS TO SPEAK FOR US, SINC
LITERATURE IS THE PERFECT WORLD FO
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LATVIAN
LITERATURE


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M70 - Limestone

DATA SHEET

Single-component, cementitious, mineral-based mortar. Vapor permeable at any depth and **contains no latex or a** and liquid water to reach the surface, preventing failure due to salt expansion or freeze/thaw cycles. A permanent ar Jahn M70.



1. Select Color

Standard Colors



S1-LS | S2-LS | S3-LS | NEUTRAL

Premium Colors



PLS200 | PLS201 | PLS203 | PLS204

PLS206 | PLS208 | PLS211 | PLS214

PLS215 | PLS216 | PLS217 | PLS218

PLS219 | PLS220 | PLS221

2. Select Size

3. Enter Quantity

Products related to thi



LIMESTONE TINTS

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GUIDELINE FOR WRITING SPECIFICATIONS WHEN USING

JAHN M70, M90, M160 RESTORATION MORTARS

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Select Relevant Selection

Division 4 - Masonry

Part 1 – GENERAL

1.1 SUMMARY OF WORK

A. For repairing limestone, sandstone, brownstone, precast concrete, structural concrete or granite, bluestone.

1.2 SUBMITTAL

A. Submit the following items in time to prevent delay of the work and to allow adequate time for review and resubmittals, if needed; do not order materials or start work before receiving the written approval:

1. Certificates should be submitted stating that all Installers of the repair mortar have successfully completed the training workshop for installation of the mortar. (Three day workshops for Installers of Jahn Restoration Mortars are offered by Cathedral Stone ® Products, Inc. and held at 7266 Park Circle Drive, Hanover, MD 21076; tel. (410) 782-9150; fax. (410) 782-9155.)

2. Samples of all specified materials and Material Safety Data Sheets (MSDS) as appropriate.

3. Install mortar samples on masonry—preferably on the building. Do not make samples in cups or apply to plywood or other non-masonry surfaces.

4. *Written verification from the Contractor that all specified items will be used. Provide purchase orders, shipping tickets, receipts, etc. to prove that the specified materials were ordered and* received.

1.3 QUALITY ASSURANCE/TEST REQUIREMENTS

A. *Installer certification:* All repairs should be performed by a trained installer holding a Training Workshop Certificate from Cathedral Stone Products, Inc.. Contractor shall maintain proof of this credential for each installer at the site at all times (for M70 & M160).

B. *Mortar Samples:* Prepare a sample of each type of repair listed below, using masonry removed from the building where designated by the Owner. Prepare, install, and finish each sample repair according to the specifications. **All samples must be applied to masonry.** Prepare samples in an area where they will be exposed to the same conditions as will be present on the building during curing. **Allow samples to cure at least three days (or longer, if possible) before obtaining Owner's approval for color match.** Mortar colors will continue to lighten as they cure and are exposed to the weather, so samples should be installed as far in advance as possible. A slightly darker color will give better long-term results. **Samples should be viewed from a minimum distance of 18-22 feet.**

1.4 DELIVERY, STORAGE, AND HANDLING

A. Materials are to be delivered, stored, and handled to protect them from damage, extreme temperature, and moisture in accordance with Manufacturer's written instructions.

B. Deliver and store material in Manufacturer's original, unopened containers with the production date shown on the container or packaging.

C. Comply with the Manufacturer's written specifications and recommendations for mixing, application, and curing of mortars.

1.5 PROTECTION/SITE CONDITIONS

A. *Cold Weather Requirements:* Do not work in temperatures below 40° F, when the substrate is colder than 40° F, or when the temperature is expected to fall below 40° F for 48 hours after installation of repair mortars. Building an enclosure and heating areas to maintain this temperature may only be done with the written approval of the Specifier.

B. *Hot Weather Requirements:* **Protect repair mortar from direct sunlight and wind.** Do not use or prepare mortar when ambient air temperature is above 90° F.

Part 2 – PRODUCTS

2.1 MASONRY REPAIR

A. Jahn Restoration Mortars are distributed by Cathedral Stone® Products, Inc., 7266 Park Circle Drive, Hanover, MD 21076; tel. (410) 782-9150; fax. (410) 782-9155; website: www.cathedralstone.com email: info@cathedralstone.com. Jahn Mortars are premixed cementitious repair materials formulated to match the color and texture of the existing masonry, and do not contain any acrylic, latex, or other synthetic polymer additives. Mix the mortar with clean, potable water.

Substitutions: If proposed equal is submitted, lab test to establish equivalent performance levels. Use an independent testing laboratory, as determined by the Specifier, and paid for by the submitting party.

B. *Setting anchors in existing masonry:* Jahn Anchor Setting Mortar (M80).

C. *Mechanical anchors and dowels*: Stainless steel threaded rod (ASTM F593) with a diameter as indicated on Contract Drawings, bent and cut to lengths required to achieve embedments shown on the Contract Drawings.

Part 3 – EXECUTION

3.1 WORKMANSHIP

A. Do not use any additives, such as bonding agents, accelerators, or retardants in the mortar.

3.2 PREPARATION FOR REPAIRS

A. Remove all loose mortar and masonry prior to installation of the repair mortar. "Sound" masonry with a hammer to verify its integrity. If necessary, cut away an additional 1/2" of the substrate to ensure the surface to be repaired is solid and stable. Remove any sealant residue.

B. Where cramp anchors, threaded rod anchors, or dowels have been cut and pieces remain embedded in the substrate: Anchors that are free of rust, solidly embedded, and do not project beyond the surface of the masonry unit may remain. All others should be removed.

C. Cut the edges of the repair area to provide a minimum depth of 1/4". The edges of the repair should be square cut. **Do not allow any feathered edges in the repair area.**

FOR DEEP OR OVERHANGING REPAIRS OR FOR USE IN HIGH RISE CONSTRUCTION, PROCEED WITH D-F, OTHERWISE SKIP TO G

D. Install mechanical anchors in all repair areas if specified on the Contract Drawing or as otherwise directed by the Specifier.

E. *Install anchors as follows:*

1. Drill holes to diameter specified on Contract Drawing.

2. Clean holes using compressed, oil-free air, and bristle brushes, until no dust cloud is produced when a brush, inserted the full depth of the hole, is pulled out of the hole.

3. Embed anchors in back-up using Jahn M80, mixed according to Manufacturer's instructions.

4. Anchors should be covered with a minimum of 3/4" repair material.

F. Clean all dust from surface and pores of the substrate, using clean water and a scrub brush.

G. For very dry or porous surfaces, pre-wet the substrate ahead of time to prevent the substrate from drawing moisture out of the repair too quickly. Re-wet the surface immediately before applying the repair material.

3.3 MIXING MORTAR FOR REPAIR

A. It is recommended that a dust mask be worn during mixing. Do not mix more material than can be used within 30 minutes. Discard any mixed material that has been unused for 30 minutes or more.

B. Mixing ratios for limestone, sandstone, granite, precast concrete, and structural concrete are as follows:

1. Approximately 5 parts dry material to 1 part water:
   M70 - Limestone, Sandstone, Brownstone
   M90 - Structural Concrete
   M160 - Granite, Bluestone

C. Add water to dry ingredients and mix well. Adjust amount of water according to the weather and the porosity of the substrate.

D. The next step of the application is what CSP has termed the "Peanut Butter" coat. The Jahn mortar should be mixed with water to the consistency of wet putty. Apply the "Peanut Butter" coat to the glistening wet substrate approximately 1/8 inch thick. **Important – To achieve proper bond, the "Peanut Butter" coat must not dry out prior to application of Jahn Mortar (5:1) mix!**

3.4 APPLICATION OF REPAIR MATERIAL

A. Apply the mortar mix (see data sheet) using a trowel to place and compress the mortar into the repair ensuring not to leave any voids. For overhead repairs thicker than 2", apply mortar in layers, allowing the first layer to cure for a two to four hours before applying the second layer. If applied in layers, scrape off any cement skin that has formed and continue application. Dampen the surface and before applying the next layer. Work mortar firmly into the surface of the masonry, including the corners, and under and around all mechanical anchors.

B. Build up repair material so that it is slightly above the adjacent masonry surface. Allow mortar 30 to 60 minutes to set slightly (wait time will vary with temperature and humidity–longer in cool weather), and then scrape off excess material using a straight edge (a plasterer's miter rod is good for this). Do not press down or "float" the repair. Where repairs occur at panel edges or corners, form mortar to match the profile of the surrounding masonry. In all cases, finish and texture repair so that it is as indistinguishable as possible from the adjacent masonry.

3.5 FINISHING TECHNIQUES

A. To obtain a smooth finish repair should be scraped down to the original profile then trowelled to leave a smooth surface. This may cause the repair to lighten and may need to be stained to match.

B. When finishing a granite repair, do not scrape the repairs as described above. The larger aggregate in the granite material will follow the screed, tearing the surface. Trowel the mortar even with the surrounding surface. Coarse aggregate or colored granite chips may be applied to the top surface only to match surrounding granite or precast concrete. Aggregate should be sifted and rinsed to ensure it is free of dust. Dampen the aggregate and press it firmly into the repair while the mortar is still damp. Allow patch to set (approximately 4-6 hours) scrub the repair with a bristle brush and water to remove excess mortar to expose aggregate. Some experimentation will be necessary to achieve the desired texture.

C. Patching mortar can be textured to match rough surfaces using a variety of finishing tools. (Contact Cathedral Stone Representative)

D. Clean any mortar residues from area surrounding the repair by sponging as many times as necessary with clean water. This should be done before repair material sets.

E. After the repair has been cured and allowed to dry for at least one week, if the appearance of a repair does not meet the specifications of the job, the surface color of the repair may be enhanced by applying a vapor permeable, mineral based pigmented stain. (masonRE Coatings, a mineral based pigmented stain is available from Cathedral Stone® Products, Inc., 7266 Park Circle Drive, Hanover, MD 21076; tel. (410) 782-9150; fax. (410) 782-9155.)

3.6 CURING PROCEDURE

A. Lightly mist the repair with water to wet the entire surface of the finished repair approximately 30 minutes to 1 hour after completion on hot sunny days, and approximately 2 hours or longer, on cool or cloudy days. Time will vary with temperature and humidity. Mist several times a day on the three days following the repair installation. Should access to the repairs be impossible for a period of time, plastic may be used to cover them temporarily. The application of plastic, however, does not remove the need for normal curing techniques. *Never cover repairs with plastic immediately after finishing—the water in the repair will be trapped on the surface, causing it to lighten.*

3.7 CLEAN UP

A. Remove uncured mortar from the perimeter of the repair before it dries using clean water and a rubber sponge. Repeat several times with clean water to prevent a halo effect (staining of adjacent masonry). Cured mortar may only be removed chemically or mechanically.

B. Remove uncured mortar from tools and equipment with water as soon as possible. Cured material may only be removed chemically or mechanically.

END OF SECTION

02/2012

Cathedral Stone Products, Inc.

jahn RESTORATION SYSTEMS

M110 Pointing Mortar

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1. Select Color

Standard Colors



S1-JL

Type O (Sku: 1984)



S1-JS

Universal (Sku: 1985)

Brick (Sku: 1982)

Type N (Sku: 1983)

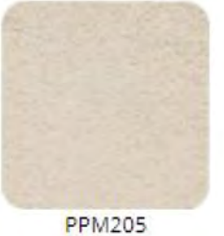
Premium Colors



PPM202



PPM204



PPM205



PPM206



PPM207



PPM209



PPM213



PPM214

GUIDELINE FOR WRITING SPECIFICATIONS WHEN USING

JAHN M110 POINTING MORTARS

Select Relevant Selection

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Division 4 - Masonry

Part 1 – GENERAL

1.1 SUMMARY OF WORK

A. For pointing of limestone, sandstone, precast concrete, structural concrete, brick, terra cotta, marble, or granite.

1.2 SUBMITTAL

A. Submit the following items in time to prevent delay of the work and to allow adequate time for review and resubmittals, if needed; do not order materials or start work before receiving the written approval:

1. Pointing mortar shall be: Jahn M110 Pointing Mortar available through:
   Cathedral Stone Products, Inc.
   7266 Park Circle Drive
   Hanover, MD 21076
   Samples shall be submitted for color matching to the same address.

2. Samples of all specified materials and Safety Data Sheets (SDS) as appropriate.

3. Install mortar samples on the building. Do not make samples in cups or apply to plywood or other non-masonry surfaces.

5. *Written verification from the Contractor that all specified items will be used. Provide purchase orders, shipping tickets, receipts, etc. to prove that the specified materials were ordered and* received.

1.3 QUALITY ASSURANCE/TEST REQUIREMENTS

A. *Mortar Samples:* Prepare a sample of each type of repair listed below, using masonry removed from the building where designated by the Owner. Prepare, install, and finish each sample repair according to the specifications. **All samples must be applied to masonry.** Prepare samples in an area where they will be exposed to the same conditions as will be present on the building during curing. **Allow samples to cure at least three days (or longer, if possible) before obtaining Owner's approval for color match.** Mortar colors will continue to lighten as they cure and are exposed to the weather, so samples should be installed as far in advance as possible. A slightly darker color will give better long-term results. **Samples should be viewed from a minimum distance of 18-22 feet.**

1.4 DELIVERY, STORAGE, AND HANDLING

A. Materials are to be delivered, stored, and handled to protect them from damage, extreme temperature, and moisture in accordance with Manufacturer's written instructions.

B. Deliver and store material in Manufacturer's original, unopened containers with the production date shown on the container or packaging.

C. Comply with the Manufacturer's written specifications and recommendations for mixing, application, and curing of mortars.

1.5 PROTECTION/SITE CONDITIONS

A. *Cold Weather Requirements:* Do not work in temperatures below 40° F, when the substrate is colder than 40° F, or when the temperature is expected to fall below 40° F for 72 hours after installation of repair mortars. Building an enclosure and heating areas to maintain this temperature may only be done with the written approval of the Specifier.

B. *Hot Weather Requirements:* **Protect repair mortar from direct sunlight and wind.** Do not use or prepare mortar when ambient air temperature is above 90° F.

Part 2 – PRODUCTS

2.1 MASONRY POINTING

A. Jahn Pointing Mortars are distributed by Cathedral Stone® Products, Inc., 7266 Park Circle Drive, Hanover, MD 27016; tel. (410) 782-9150; fax. (410) 782-9155; website: www.cathedralstone.com email: info@cathedralstone.com. Mix the mortar with clean, potable water. Excessive water will lighten the color of the cured mortar.

Substitutions: If proposed equal is submitted, lab test to establish equivalent performance levels. Use an independent testing laboratory, as determined by the Specifier, and paid for by the submitting party.

Part 3 – EXECUTION

3.1 WORKMANSHIP

A. Do not use any additives, such as bonding agents, accelerators, or retardants in the mortar.

3.2 PREPARATION FOR POINTING

A. Existing mortar shall be removed to a minimum depth of 2 ½ times the width of the joint. In all instances, remove all unsound mortar. Do not remove mortar in excess of one-third the dept of the masonry unit. Dust and debris should be removed from the joint by brushing, rinsing with water, or compressed air.

B. Joints should be dampened prior to pointing, but there should not be any standing water.

3.3 MIXING MORTAR

A. It is recommended that a dust mask be worn during mixing. Do not mix more material than can be used within 30 minutes. Discard any mixed material that has been unused for 30 minutes or more.

B. Mixing ratio
   1. Approximately 4 to 5 parts dry material to 1 part water:
      This ratio is approximate. Adjustments to the amount of water must be made according to local weather conditions. Excessive water will lighten the final color. Pointing mortar should be drier than setting mortar to help control color.

C. Add water to dry ingredients and mix well. Adjust amount of water according to the weather and the porosity of the substrate.

3.4 APPLICATION

A. Jahn M110 Pointing Mortar can be applied in a single lift regardless of the depth. Successive lifts with waiting periods between lifts are not necessary.

B. Apply pointing mortar to a dampened surface, packing the mortar into the joint to ensure full depth compaction. The mortar should be brought flush with the face of the masonry unit, and left to set for final tooling.

3.5 FINISHING TECHNIQUES

A. After mortar joint has "set" (the time for this will vary depending on the depth of the application, dampness of the masonry, and local weather conditions). The joint should then be tooled to the desired finish. Do not allow mortar to harden before tooling, to prevent "burning" the joint.

B. Clean up should be done by brushing with a clean dry brush across the joint. If any mortar residue remains on the surface of the masonry unit, cleaning with clean water and a sponge is sufficient if done before the mortar dries. Cleaning with acids and/or power washers should be not necessary if good pointing practices are followed. If acid cleaning is required test samples should be applied prior to start of cleaning to ensure no damage will result. **Neutralization of all acids must be ensured.**

C. Do not allow pointing mortar beyond the face of the masonry unit. All edges of masonry shall remain visible. Pointing mortar should be applied to ensure this, or can be "raked" back slightly to expose edges of masonry, giving historic appearance.

3.6 CURING PROCEDURE

A. Dampening should begin as soon as the mortar has set sufficiently. Local weather conditions shall dictate the frequency, but hot weather requires this procedure to begin earlier (as soon as one hour) and to be done more frequently. Finished pointing should be dampened for 72 hours.

B. If mortar dries too rapidly, and does not bond, it shall be replaced at contractor's expense.

END OF SECTION

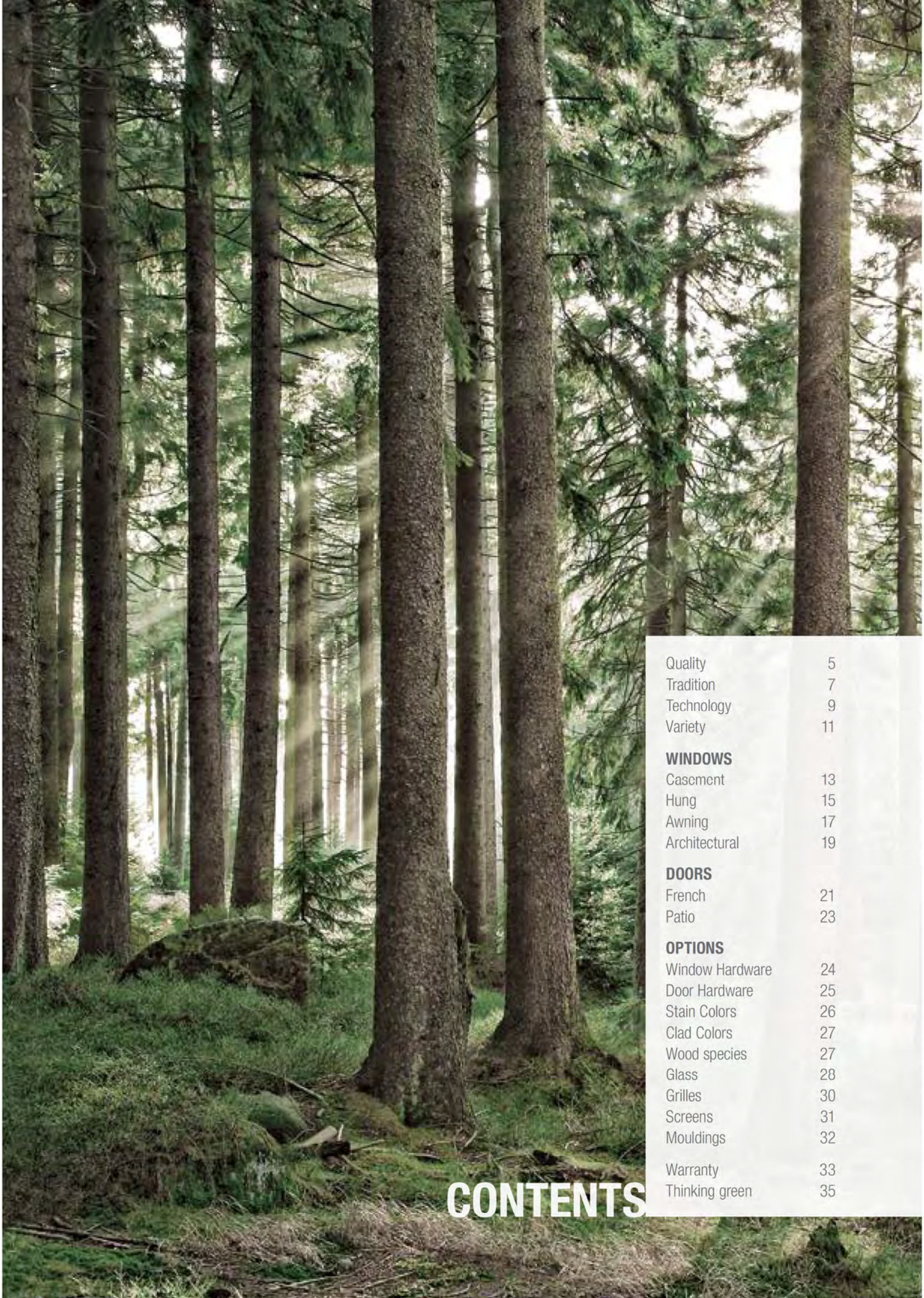
02/2012

WOOD Collection
WINDOWS & DOORS



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MILLWORK



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OPENING THE DOOR TO A WORLD OF POSSIBILITIES

Since the acquisition in 2001, Lepage has been expanding its production facilities, manufacturing equipment and the product range itself. Innovative window and door designs, state-of-the-art milling and manufacturing equipment along with an experienced and dedicated team have enabled us to grow our business in both Canada and the United States.

Our philosophy of being a custom production shop has allowed customers the flexibility they want to design the windows and doors they need for their homes and projects.

At Lepage we strive to meet and exceed your expectations.



Guy Bonneville
President, CEO



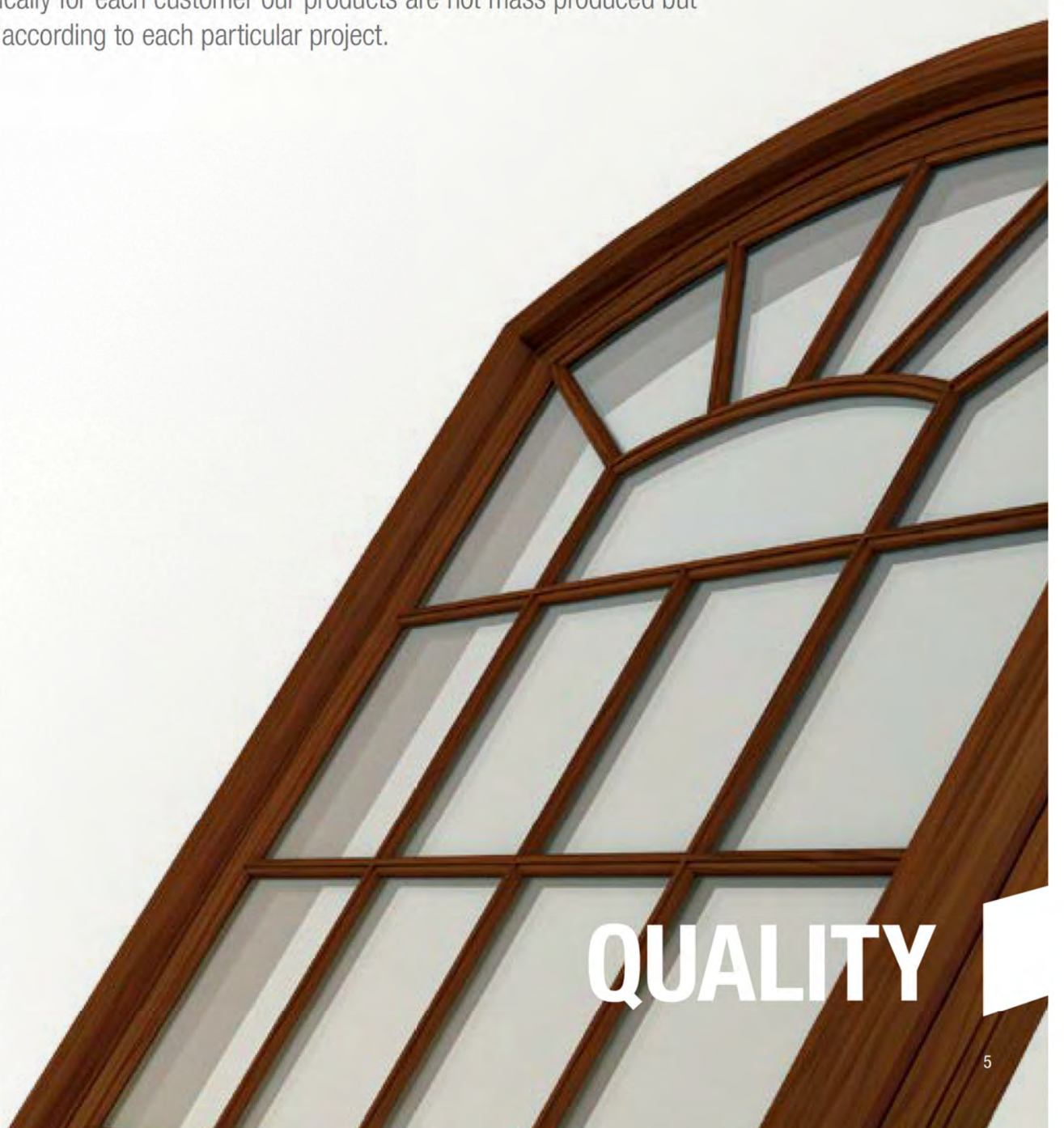






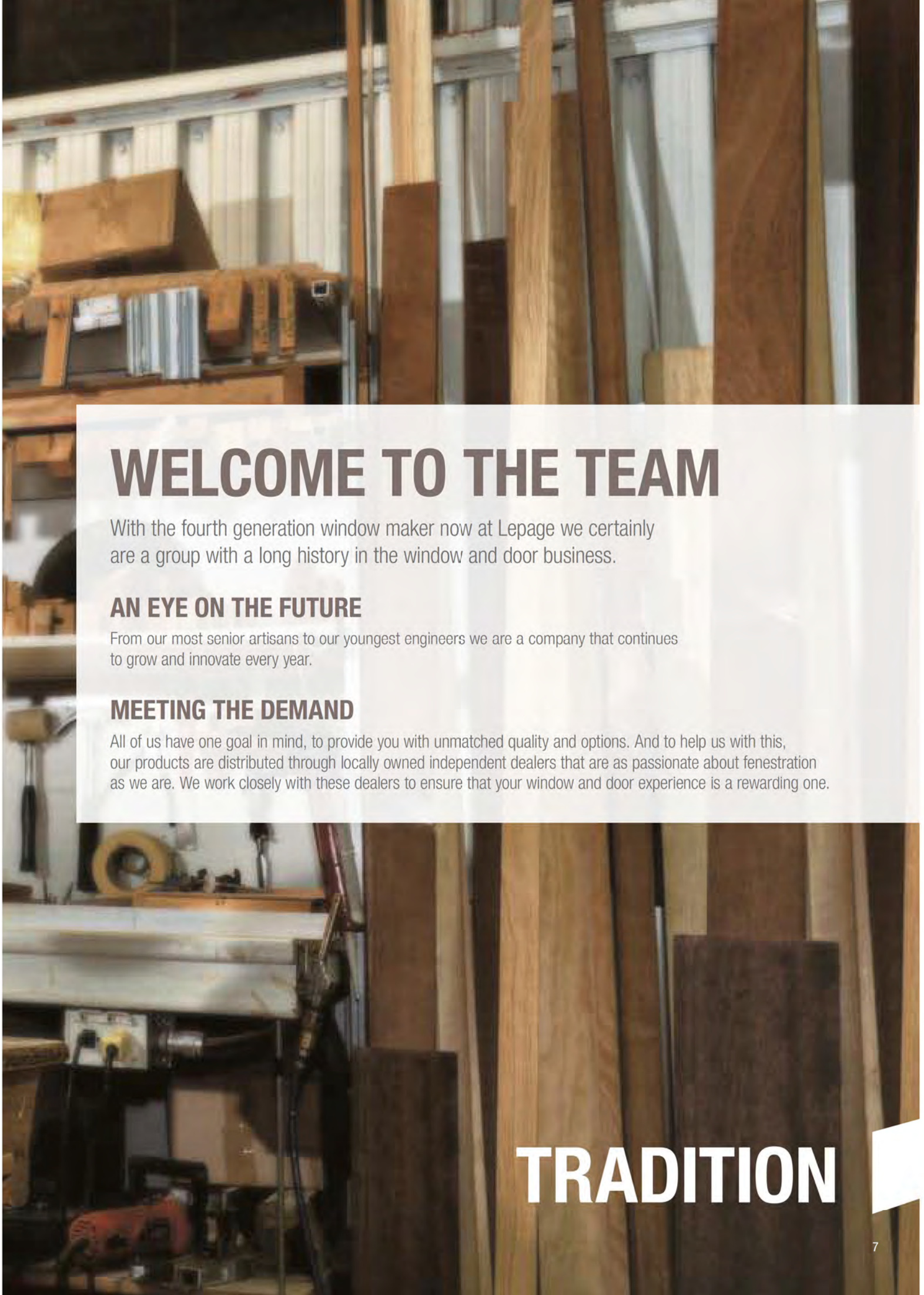
WELCOME TO A NEW CALIBER OF QUALITY

The materials and the assembly techniques used are what make buying a Lepage product a sound investment. Every sash is built using solid wood. This means no finger-joints or man-made composites. These sashes are then assembled using hardwood dowels for unmatched precision and strength. At every step of the manufacturing process we strive to use only the best components and practices available. Built specifically for each customer our products are not mass produced but made according to each particular project.



QUALITY





WELCOME TO THE TEAM

With the fourth generation window maker now at Lepage we certainly are a group with a long history in the window and door business.

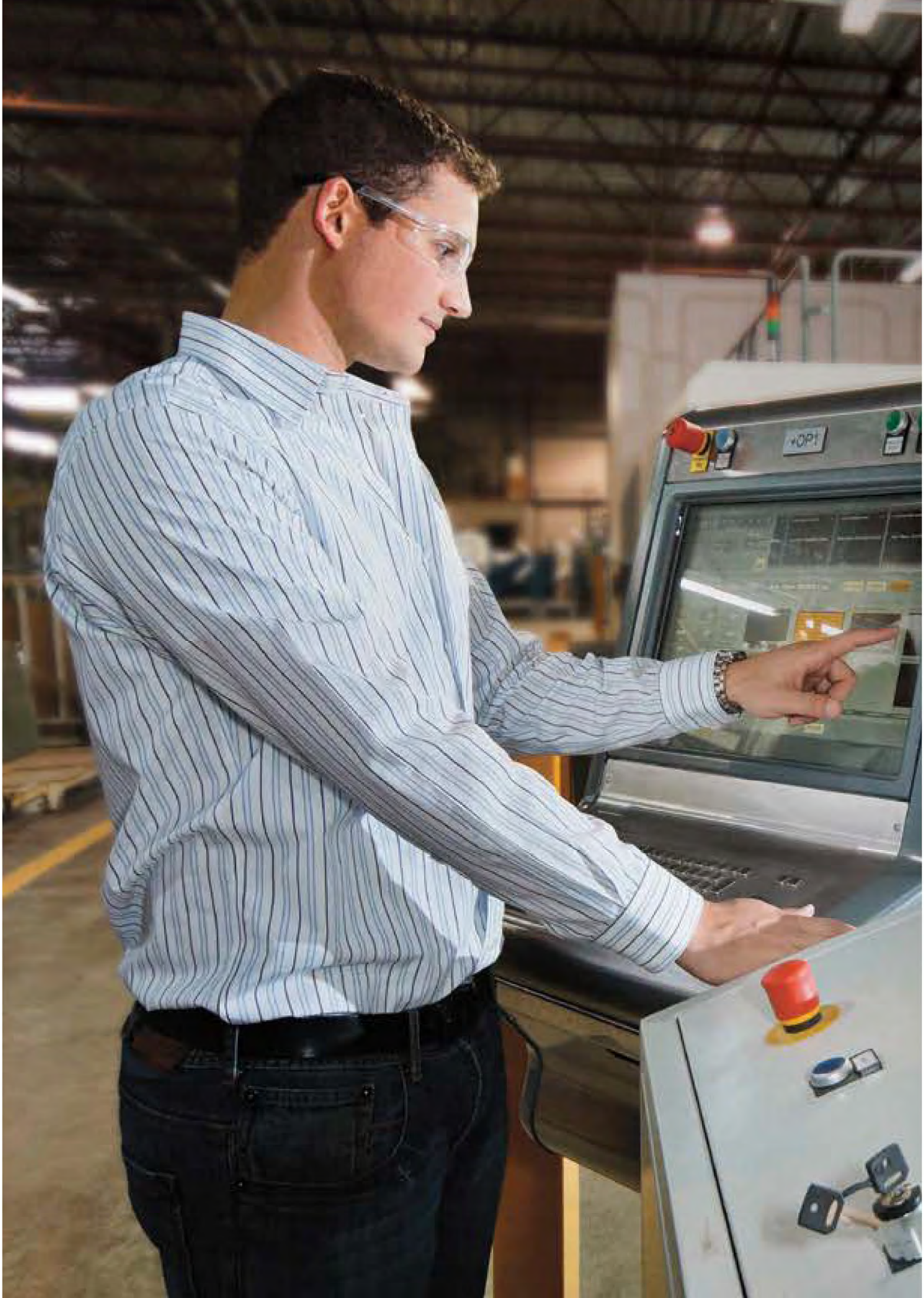
AN EYE ON THE FUTURE

From our most senior artisans to our youngest engineers we are a company that continues to grow and innovate every year.

MEETING THE DEMAND

All of us have one goal in mind, to provide you with unmatched quality and options. And to help us with this, our products are distributed through locally owned independent dealers that are as passionate about fenestration as we are. We work closely with these dealers to ensure that your window and door experience is a rewarding one.

TRADITION


+OP1



TECHNOLOGY MAKES THE DIFFERENCE

To meet our meticulous standards and create an exceptional range of fully customized, high-quality products, we've made considerable investments in sophisticated machinery from as far away as Finland, Austria and Germany.

ONE TEAM. ONE COMMON GOAL.

Our team of discerning experts and meticulous craftsmen work in tandem to satisfy your tastes and meet your needs, on time and on budget.

YEARS OF EXPERTISE

Backed by over 50 years of experience, our customers can count on the capability, flexibility and quality products that have made Lepage Millwork a true leader in the industry.















CASEMENT WINDOWS



HUNG WINDOWS



AWNING WINDOWS



ARCHITECTURAL WINDOWS



FRENCH DOORS



PATIO DOORS

ALL YOU HAVE TO DO IS ASK

With virtually unlimited design capabilities we can help you create the look and feel your project requires. We offer a wide variety of standard products that you can customize to suit your individual needs or we can work together to achieve your own unique shape, size or designed window and door. We have numerous custom species of wood to choose from along with our standard offering of mahogany, Doug Fir and Eastern White Pine. Primed, painted, and stained finishes are offered for both the interior and exterior of our products along with extruded aluminum exterior cladding for those looking for a more maintenance free aspect. A large selection of hardware, glass and divided light patterns help finalize the perfect blend of form and function.

VARIETY









CASEMENT
WINDOWS





OPEN A LONG TERM RELATIONSHIP

Because of their design, casements are some of the best performing products in the industry today. The sash opens to the outside, so wind pressure only enhances the air tightness of the window. Best of all, they complement any architectural style and can be customized in endless ways for your own distinctive look.



ALUMINUM CLAD

For a low maintenance exterior finish, you have the opportunity to choose an extruded aluminum clad for your wood windows. We use extruded aluminum only. Thicker and stronger than roll-form, it provides superior durability, weather and impact resistance and longer life.

FEATURES AND BENEFITS

- Solid wood frame, sash and moldings; no finger-joints for a better look
- Structural construction; multi-section units have common head and sill; no mulling of modules
- Increased protection against leakage and infiltration due to exceptional weather-stripping
- Single, structural post for cleaner lines, better aesthetics, more visible glass
- Glued hardwood dowel sash assembly for solid, long lasting assembly precision
- Option for Push-out Casement









HUNG
WINDOWS





CLASSIC LOOKS, CONTEMPORARY FEATURES

Discover the perfect New England window since the Mayflower landed. The double hung has evolved into a technologically-advanced product that operates smoothly and easily. Not only is it practical, but it's sure to add beauty and warmth to your home. Traditional elegance distinguishes the double hung; modern technology gives it the durability of a legacy handed down through generations.

ALUMINUM CLAD

For a low maintenance exterior finish, you have the opportunity to choose an extruded aluminum clad for your wood windows. We use extruded aluminum only. Thicker and stronger than roll-form, it provides superior durability, weather and impact resistance and longer life.



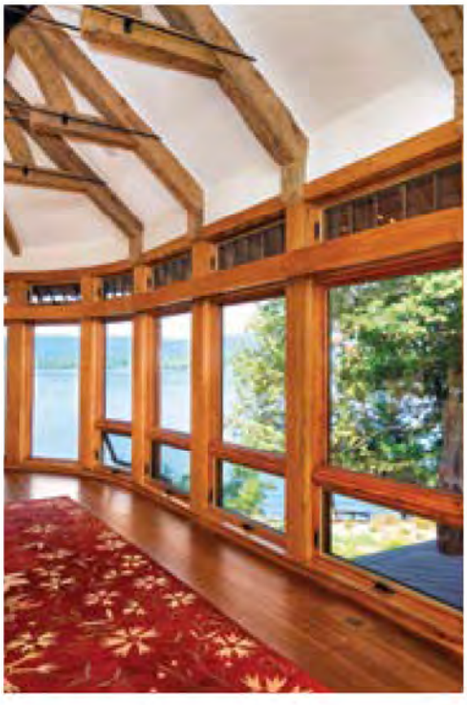
FEATURES AND BENEFITS

- Classic lines with understated elegance and no obvious jamb liners or hardware
- State-of-the-art sash weatherstrip provides minimum friction for easy lift operation
- Block and tackle balances with knife lock system for consistent tension throughout operation
- Solid wood sill, sash and mouldings; no visible finger-joints
- 4 9/16" laminated wood frame
- 1 3/4" solid wood sash









AWNING WINDOWS





RAIN OR SHINE

With their opening at the bottom, the awning window allows you to have fresh air inside you house despite bad weather conditions. The Lepage awning window gives you the flexibility to manage high winds, pouring rain and ever-changing weather conditions.



ALUMINUM CLAD

For a low maintenance exterior finish, you have the opportunity to choose an extruded aluminum clad for your wood windows. We use extruded aluminum only. Thicker and stronger than roll-form, it provides superior durability, weather and impact resistance and longer life.

FEATURES AND BENEFITS

- Solid wood frame, sash and moldings; no finger-joints for a better look
- Structural construction; multi-section units have common head and sill; no mulling of modules
- Increased protection against leakage and infiltration due to exceptional weather-stripping
- Single, structural post for cleaner lines, better aesthetics, more visible glass
- Glued hardwood dowel sash assembly for solid, long lasting assembly precision
- Option for Push-out Awning







ARCHITECTURAL WINDOWS





THE SHAPE OF DISTINCTION

Whatever shape you choose, you get a perfect match with any of our other windows and doors with an enduring touch of distinction that adds charm and value to your home.

ALUMINUM CLAD

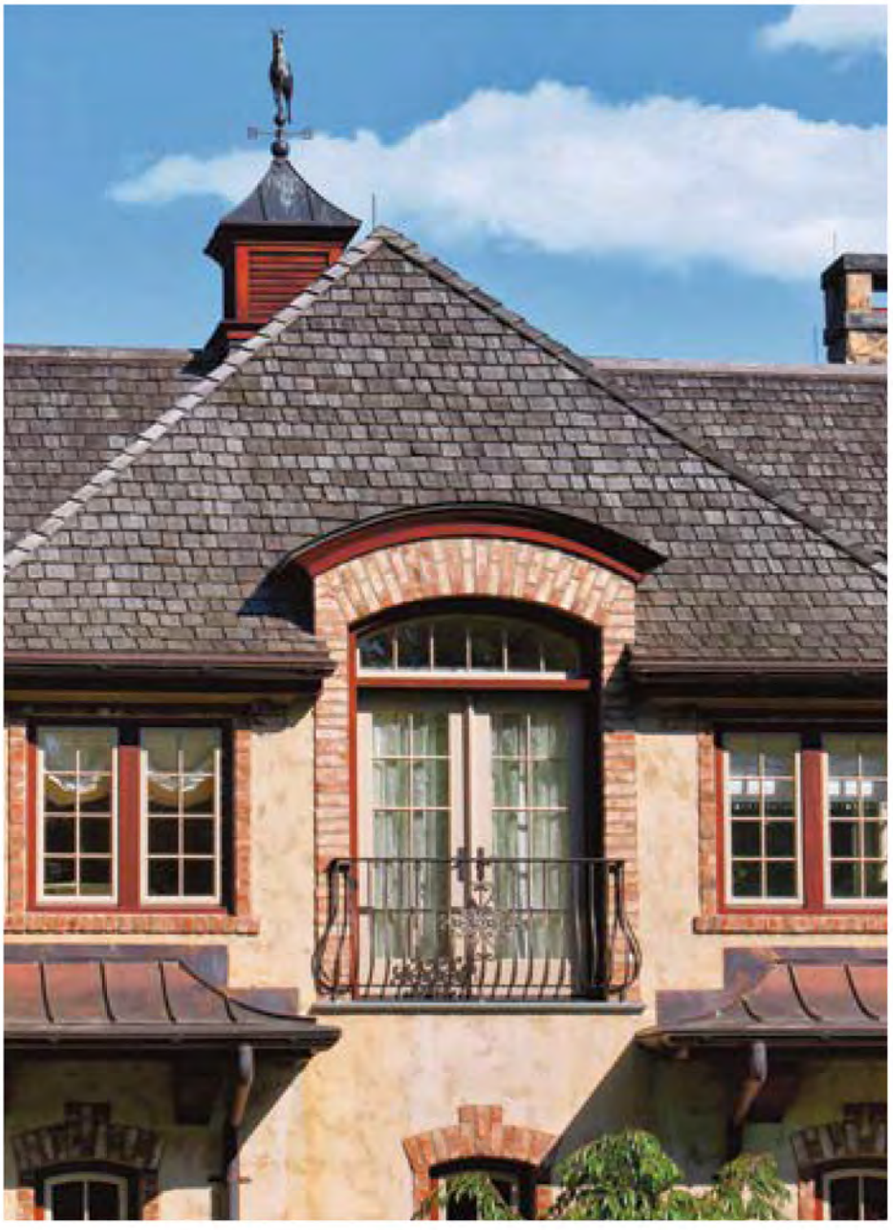
For a low maintenance exterior finish, you have the opportunity to choose an extruded aluminum clad for your wood windows. We use extruded aluminum only. Thicker and stronger than roll-form, it provides superior durability, weather and impact resistance and longer life.



FEATURES AND BENEFITS

- Solid or laminated wood frame and mouldings. No finger-joints for a better look
- Matching sight lines when combined with any other windows or doors
- Direct set glazing for finer frame lines and maximum visible glass area, or in-sash glazing for a perfect match with other products
- 4 9/16" laminated wood frame for round tops
- 4 9/16" solid wood frame for polygons
- 1 3/4" and 2 1/4" solid wood sash sized to match any wood product









FRENCH DOORS





THE INS AND OUTS OF ELEGANCE

Step into a world of ageless appeal, dependable protection and extreme durability that makes time seem to stand still. Design or transform your entryway into a classic entrance that will welcome your guests in an unparalleled way.

ALUMINUM CLAD

For a low maintenance exterior finish, you have the opportunity to choose an extruded aluminum clad for your wood doors. We use extruded aluminum only. Thicker and stronger than roll-form, it provides superior durability, weather and impact resistance and longer life.



FEATURES AND BENEFITS

- Custom and standard sizes
- 1 ¾" or 2 ¼" thick panels
- Multipoint or single-point hardware available
- Raised and flat panel options
- Concealed weather-stripping of the highest quality and performance
- 4 9/16", 6 9/16" or 7 ¼" frame
- 5" or 3 5/8" stiles combined with a 9", 5" or 3 5/8 bottom rail
- Available with two, three or four panels
- Combo door available









PATIO DOORS





SLIDE INTO THE FUTURE

A perfect complement to any room design, this patio door provides effortless operation and unsurpassed security.
Take advantage of its classic lines and pure design to enhance your home's appeal.

ALUMINUM CLAD

For a low maintenance exterior finish, you have the opportunity to choose an extruded aluminum clad for your wood doors. We use extruded aluminum only. Thicker and stronger than roll-form, it provides superior durability, weather and impact resistance and longer life.



FEATURES AND BENEFITS

- Standard and custom size available
- Superior ball bearing mechanism for the smoothest slide
- 2-point lock for excellent security and better weather tightness
- Sliding screen
- 6 9/16" solid wood frame
- 5" or 3 5/8" stiles combined with a 9", 5" or 3 5/8 bottom rail
- Available with two, three or four panels
- Custom or standard raised or flat panels available

WINDOW HARDWARE

CASEMENT AND AWNING WINDOWS

- Folding handles
- E-Gard® coated locks and hinges

* **Optional colors:** satin chrome, polished brass, oil rubbed bronze and black



WHITE COPPERTONE



BEIGE *SATIN CHROME



*POLISHED BRASS *OIL RUBBED BRONZE



*BLACK



WHITE BEIGE COPPERTONE *SATIN CHROME



*POLISHED BRASS *OIL RUBBED BRONZE *BLACK

HUNG WINDOWS

RECESSED HARDWARE

- Locks
- Sash lifts handles
- Tilt Assists

* **Optional colors:** polished brass and oil rubbed bronze



WHITE



COPPERTONE



*POLISHED BRASS



*OIL RUBBED BRONZE

SURFACE-MOUNT HARDWARE (OPTIONAL)

- Solid brass locks
- Solid brass sash lifts
- Tilt Assists



*POLISHED BRASS UNLAQUERED BRASS SATIN CHROME POLISHED NICKEL OIL RUBBED BRONZE

DOOR HARDWARE

FRENCH DOORS

SECURE AND FLEXIBLE

- Standard Traditional and Contemporary solid brass handles
- Standard multipoint lock

TRADITIONAL



POLISHED BRASS | ANTIQUE BRASS | SATIN CHROME | ANTIQUE NICKEL | OIL RUBBED BRONZE | BLACK

CONTEMPORARY



POLISHED BRASS | ANTIQUE BRASS | SATIN CHROME | ANTIQUE NICKEL | OIL RUBBED BRONZE | BLACK

PATIO DOORS

SECURE AND EFFORTLESS

- Solid brass handles
- Multipoint lock for more security and with delightful esthetic
- Foot lock

* **Optional colors:**
satin chrome, antique nickel and oil rubbed bronze

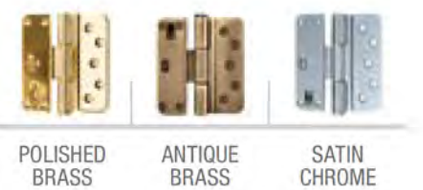


POLISHED BRASS | ANTIQUE BRASS | *SATIN CHROME | *ANTIQUE NICKEL | *OIL RUBBED BRONZE | BLACK

FRENCH DOORS

- Standard adjustable hinges
- Optional ball bearing hinges

AJUSTABLE HINGES



POLISHED BRASS | ANTIQUE BRASS | SATIN CHROME



ANTIQUE NICKEL | OIL RUBBED BRONZE | BLACK

BALL BEARING HINGES 4”



POLISHED BRASS | ANTIQUE BRASS | SATIN CHROME



ANTIQUE NICKEL | OIL RUBBED BRONZE | BLACK

BALL BEARING HINGES 4½”



POLISHED BRASS | ANTIQUE BRASS | SATIN CHROME

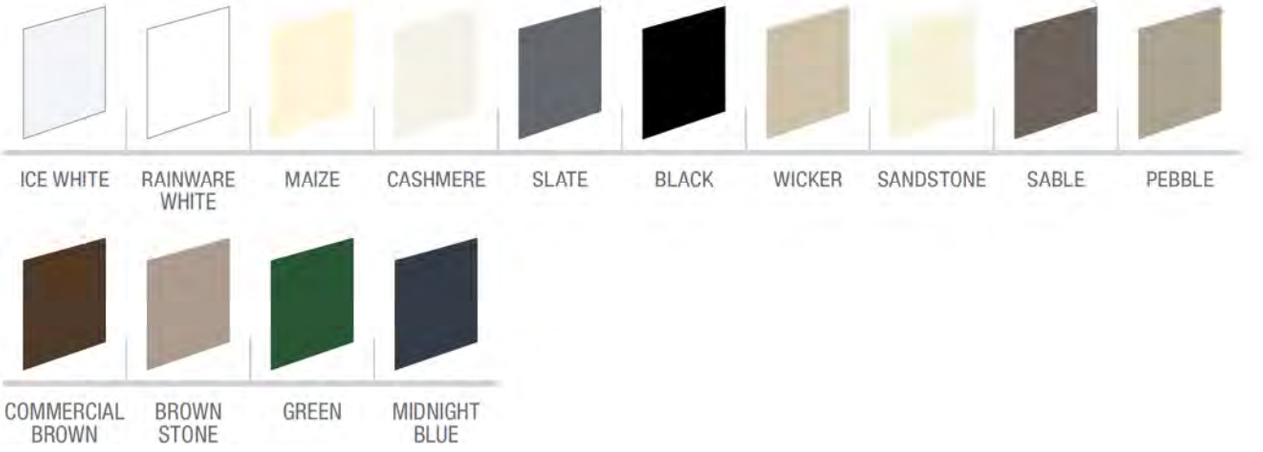


ANTIQUE NICKEL | OIL RUBBED BRONZE | BLACK

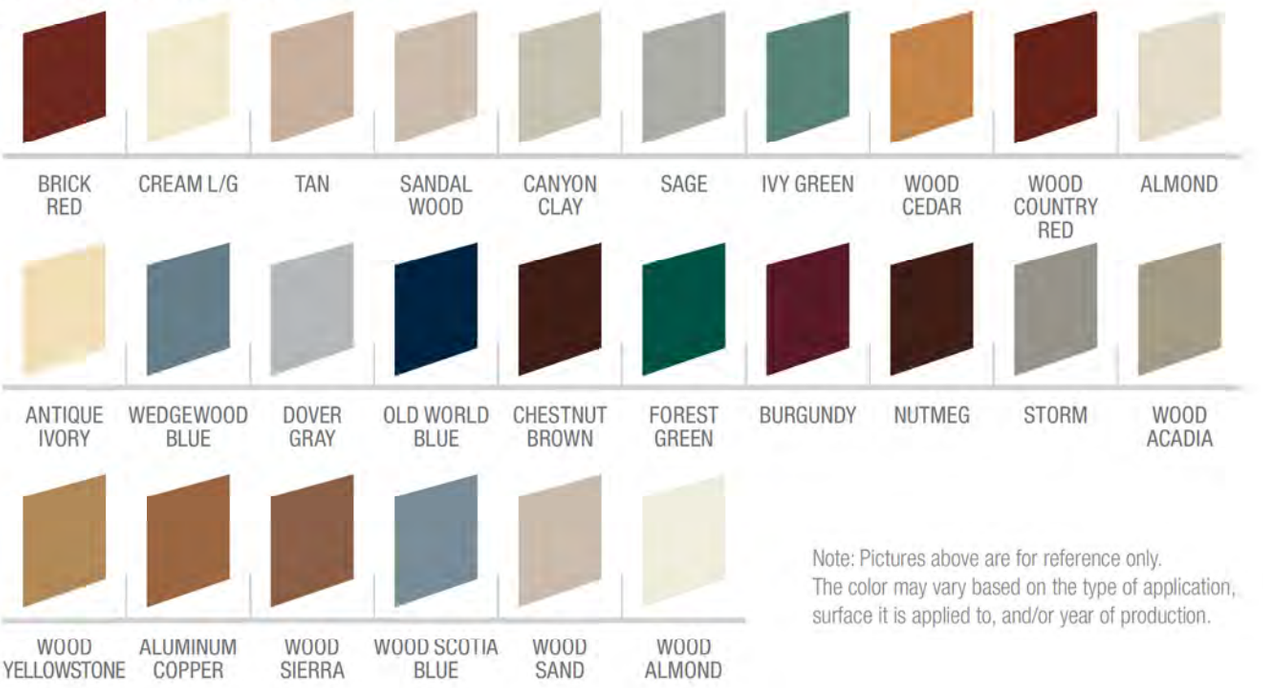
CLAD COLORS

Wide selection of superior quality opaque paint for a beautiful and durable exterior.

STANDARD COLORS (ON ALUMINUM)



OPTIONAL COLORS (ON ALUMINUM)



Note: Pictures above are for reference only.
The color may vary based on the type of application, surface it is applied to, and/or year of production.

WOOD SPECIES



NOBLE BY NATURE

By its nature, wood will give much nobility to your home. It gives off a warm and chic aspect, to suit your tastes, Lepage offers three main types of wood: Pine, Douglas Fir and Mahogany.

Many optional species are also available.

Note: The wood color may vary depending on the type of wood, its grain and texture. The pictures above are for reference only.

GLASS

ENERGY-SAVING

All the latest and best performing options in glazing technology are available in our products, including Low-E, argon gas and more. Just ask and we'll help you define your needs and decide on the best choice.



In the winter, Low-E Argon glazing keeps the heat inside for less heating costs.



In the summer, Low-E Argon glazing reflects heat to minimize air conditioning costs.



DOUBLE GLAZE INSULATED

Among the most popular choices, the double glaze glass will certainly meet your needs.

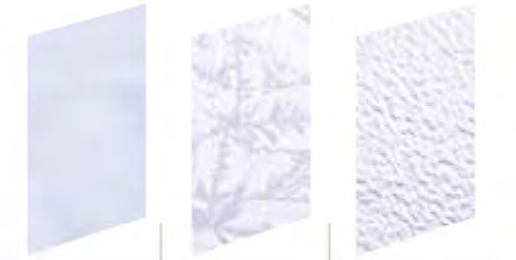


TRIPLE GLAZE INSULATED

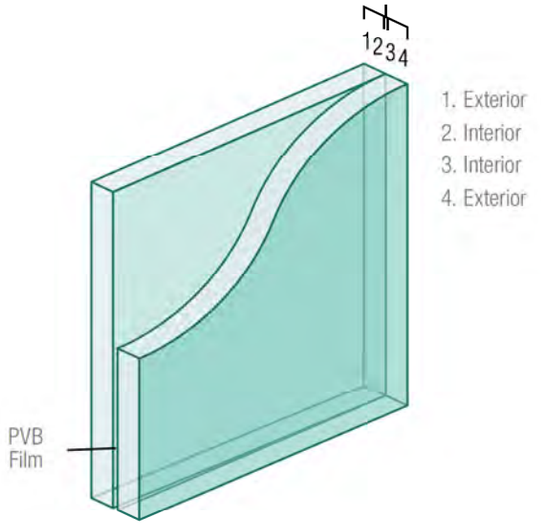
For superior energetic performance and better soundproof, triple glaze is the right choice.

SPECIALTY GLASS

The available colors and patterns will bring a whole new dimension to your glass. Here are some of our models. Several others are available.



TINTED GREY GLUE CHIP MOROCCO



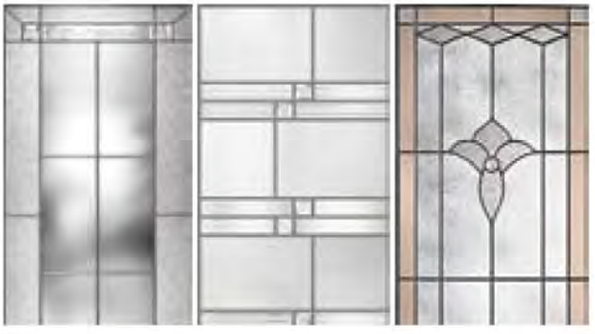
LAMINATED GLASS

You want a better resistant glass with the best soundproof. Laminated glass with its PVB films offers additional security against major impacts. This same film will also greatly reduce outside noise. In addition, impacts glass including laminated glass with that special film gives you approved products to the required hurricane region standards.



TEMPERED GLASS

Tempered glass is mainly used as safety glass. Should a major shock causing breakage, the glass will be fragmented into small pieces, small enough not to cause injury. Tempered glass is heated until it softens and then rapidly cooled with air. This gives a compression layer 5 times stronger than ordinary glass.



STAINED GLASS

Brighten your windows with stained glass. The window you choose will allow a constant light without compromising your privacy.



CURVED GLASS

Whether it is for a small tower or other curved part of your house, the curved glass is the most logical and most spectacular option. It will provide significant value to your design and your entire home.



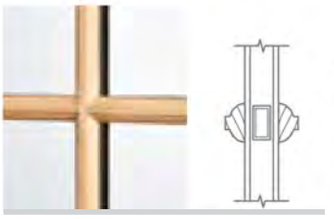
RESTORATION GLASS

The restoration glass exhibits the mild waviness and occasional air bubble characteristic of true antique window glass, making it ideal for historically accurate restorations.

GRILLES

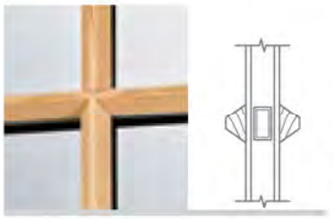
LITE CUT DESIGN MADE EASY

Grilles give your windows and doors extra style and architectural interest.With our huge selection and extensive custom capabilities, lite cut design is yours for the asking. Dream it, draw it, and chances are we'll make it.



SIMULATED DIVIDED LITES

Our very popular standard SDL profile is 7/8" wide with 5/8", 1¼" and 1¾" as optional widths.



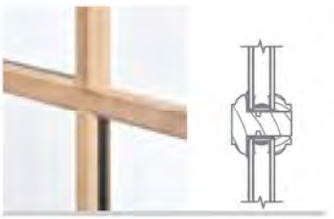
PUTTY GLAZE SIMULATED DIVIDED LITES

The Putty Glaze SDL has a squarer design that goes very well as a contemporary style to a historic style.



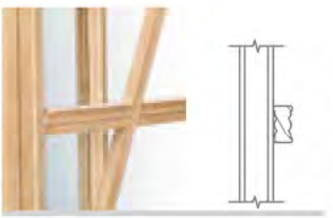
DAVIS SIMULATED DIVIDED LITES

The Davis SDL has many similarities with the standard version but is much larger.



TRUE DIVIDED LITES

A luxurious option with timeless authenticity and elegance, each separate lite is individually installed in a solid wood frame.



REMOVABLE GRILLES

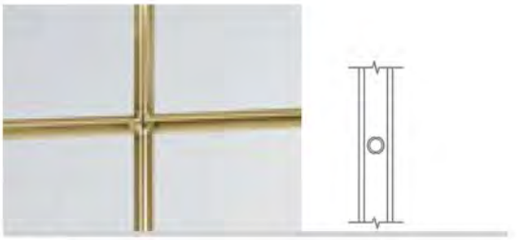
Convenient and visually appealing, removable wood grilles create a 3-dimensional surface profile.

GRILLES BETWEEN THE GLASS

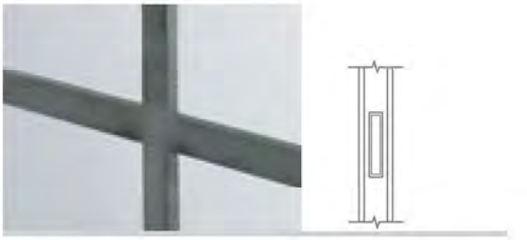


The GBG's are permanently fixed between two frames of glass, providing style and cleaning convenience. Other than Georgian, variety of profiles are available.

DIFFERENT TYPE OF GRILLES BETWEEN THE GLASS

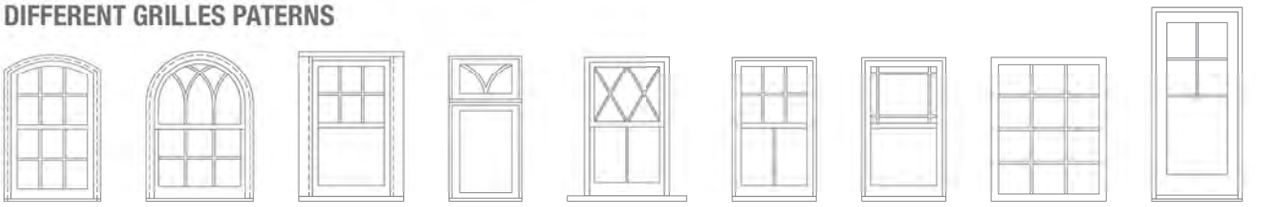


TUBULAR



RECTANGULAR

DIFFERENT GRILLES PATERNS



SCREENS



ALUMINUM SCREEN

The aluminum screen is the most conventional and sustainable for all. They adapt to all products and is available in all colors.



WHITE COPPERTONE BEIGE



WOOD SCREEN

For more harmony with your windows, the wood screen is right choice. Without doubt, this option will also increase the value of your windows and your house. The wood screens are available in Pine, Mahogany and Douglas Fir.



PINE DOUGLAS FIR MAHAGONY



SCREENS MESH

Nothing better than our invisible mesh for an outstanding view. Our fiberglass mesh is very popular. With the same look but a little more durable, the aluminum mesh is the best choice. Our bright copper screen mesh is durable and adds charm to any window screen.

INVISIBLE FIBERGLASS COPPER



WOOD STORM SCREEN COMBO

With its antique and high quality style and for additional energy efficiency, an optional 1 ¾" wood storm/screen combo is available.



ROLL DOWN SCREEN

The idea of never having to remove a screen and enjoy an unobstructed view was not possible not so long ago. Lepage now offers the optional roll down screen. It is as easy to open it as opening your window.



MOULDINGS

MOULDINGS THAT GET AROUND ANYTHING

In addition to our many natural mouldings including colonial brickmould, 908 brickmould, flat casings in different widths and historic sills, we also offer a specially designed aluminum extruded frame cladding that allows for either a nailing fin, brickmould or flat casing. All jamb extensions, brickmouldings, flat casings and subsills come factory-applied for faster and easier installation.

WOOD



FLAT



908



COLONIAL

ALUMINUM



FLAT 2¾



FLAT 3½



908



FLAT WITH BACKBAND

SUBSILLS AND SILLS

WOOD SUBSILLS



STANDARD



HISTORICAL

WOOD SILLS



MAHOGANY

ALUMINUM SUBSILLS



STANDARD



HISTORICAL

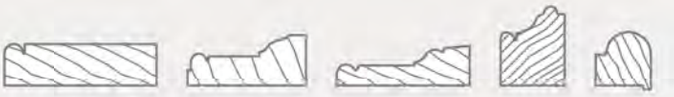
ALUMINUM SILLS



ANODIZED

OPTIONAL MOULDINGS

LEPAGE MILLWORK DEVELOPS AN UNLIMITED CHOICE OF MOLDINGS. YOU WILL SURELY FIND ONE THAT FITS BEST TO YOUR HOME. IF YOU WANT IT. WE'LL MAKE IT.



LEPAGE MILLWORK'S WARRANTY



LEPAGE MILLWORK'S WARRANTY

Lepage Millwork offers a warranty that meets your expectations. It provides up to 20 years on selected product components. It reflects the quality of our products and confirms the value of your purchases.
For more information, please visit our web site or ask your local dealer.



ENERGY STAR

National Fenestration Rating Council®

Environmentally conscious, Lepage Millwork offers Energy Star products. Energy Star is the international symbol of excellence in energy efficiency. Products that have identification have had severe prescribed procedures, demonstrating that they meet or exceed the standards in this area without offering a lower performance.

Lepage is proud to be certified with the NFRC program which is a non-profit organization that administers the only uniform, independent rating and labeling system for the energy performance of windows, doors, skylights, and attachment products. The NFRC goal is to provide fair, accurate, and reliable energy performance ratings.

* Depending on the options selected, our products can meet the eligibility criteria for Energy Star for your area.



THINKING GREEN

OVER THE YEARS, LEPAGE MILLWORK HAS BEEN MOVING FORWARD IN A MORE ENVIRONEMENTALLY DIRECTION. 100% of all wood waste in the manufacturing of our products is used to generate heat and steam for our productions facilities. All cardboard, paper, plastic, aluminum scrap and glass are sent to the proper recyclers.

Our paints, stains and sealers are made with water based formulas which is less harmful to environment. Product delivery schedules are thoroughly planned in order to maximize the space in each delivery truck minimizing the amount of trips made. Production supplies are purchased in bulk from vendors that are located close to the facilities to limit the distribution distance. Thinking green encompasses our entire company and as we move into the future we will contribute to a cleaner environment and a cleaner world.



LEPAGE
MILLWORK

141, chemin des Raymond, C.P. 1298
Rivière-du-Loup (Québec) G5R 4L9 Canada
418 862-2611 / 1 800 463-1367
418 862-2391 / 1 866 551-2391

www.lepagemillwork.com
headoffice@lepagemillwork.com

RBQ 8281-8832-34
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COMMISSION OF FINE ARTS



Wood Collection

ENTRANCE DOORS

LEPAGE
MILLWORK

THE TEAM BEHIND THE BRAND

By using the very best techniques at each stage of the manufacturing process, we provide our customers with the pride of knowing that their Lepage Millwork windows and doors have been crafted by true artisans.

Before our windows and doors are sent to a third-party for independent quality certification for the Canadian and American markets, we test them in our own laboratories under conditions that simulate the harshest and most extreme weather conditions in North America.

Creating beautiful products is a passion at Lepage, but their performance in the field is paramount. Just as our artisans stand behind their craftsmanship, our R&D team stands behind the strength and durability of each of our products, ensuring your expectations for Lepage's strength and beauty continue to be exceeded year after year.





ABOUT US

03 Welcome Home

15 Why Lepage

STYLES

04 Classic

06 Contemporary

08 Vacation Home and Cottage

10 Urban

12 Other Models

OPTIONS

18 Grilles

19 Mouldings

20 Glass

21 Screens



WELCOME HOME

A home's entrance is the culmination of its architectural voice and the first thing people notice when they arrive. To ensure Lepage doors are created in perfect harmony with any style of residence or type of restoration project, every model can be ordered from an unlimited number of design variations and colours. Each can be crafted with a sash measuring up to 2 ¼-in. thickness to add character to your masterpiece. To meet our meticulous craftsmanship standards and create exceptional products for our customers, we assemble each Lepage door the traditional way, piece by piece, using solid wood jointed securely with hardwood dowels. The result is one of unmatched precision, strength and durability.





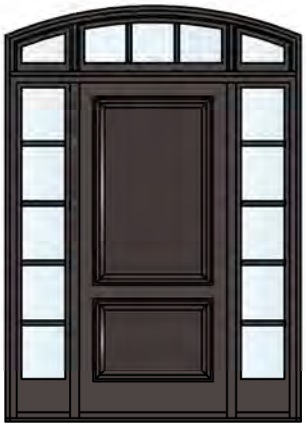


CLASSIC

AN ELEGANT WELCOME

—

Classic home decor is inspired by timeless style and an effortless combination of sophistication and comfort. Lepage Millwork's classic-style entry doors add warmth and charm to a home's front entrance. To perfect the look of your home with an elegant finishing touch, choose from our wide selection of high-quality finishes and various styles of raised and flat panels.



















CONTEMPORARY

A BOLD STATEMENT

—

Contemporary styles capture current trends and typically feature bold colours, clean lines and natural elements. Lepage's contemporary style entry doors incorporate very narrow stiles and rails that allow for larger glass surfaces and surprisingly large door dimensions. Lepage's contemporary style handles are available in both our Standard and Prestige hardware collections.

















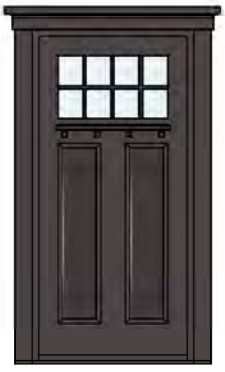


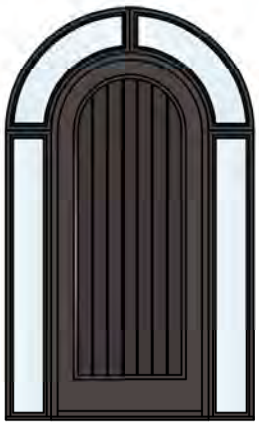
VACATION HOME AND COTTAGE

A FAVOURITE ESCAPE

—

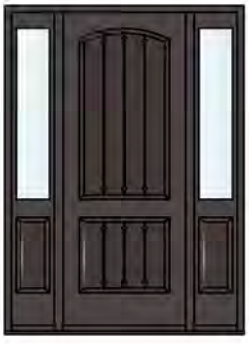
When you think of your dream vacation home or cottage, you likely envision a place where your family gathers together year after year. The architectural style of these homes' windows and doors is typically influenced by the surroundings: large windows and doors with expansive glass for coastal residences or more rustic elements and traditional touches for mountain cabins. Lepage Millwork's vacation home and cottage style entry doors add the perfect finishing touch to your favourite place to rest and relax.

















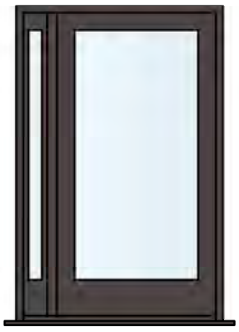


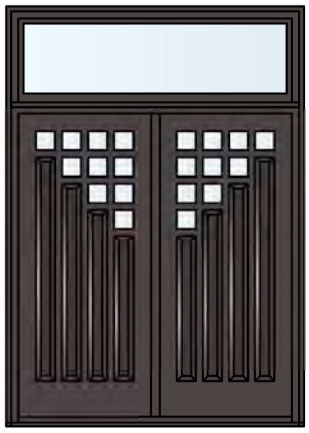
URBAN

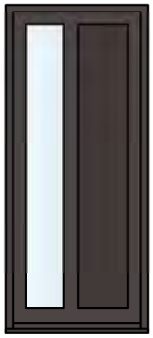
BEAUTIFUL AND ROCK SOLID

—

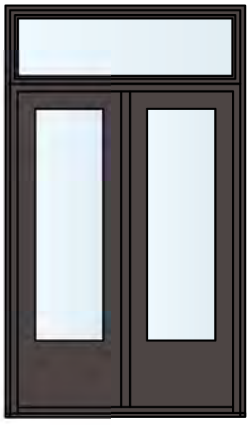
Unique to the urban style, it can be soft and comfortable or bring the city's gritty vibe and industrial feel. Urban homes are designed for living, but architects often experiment with unusual materials and features throughout. Lepage Millwork's urban style entry doors represent an exceptional choice for urban dwellers who demand safety without compromising style.













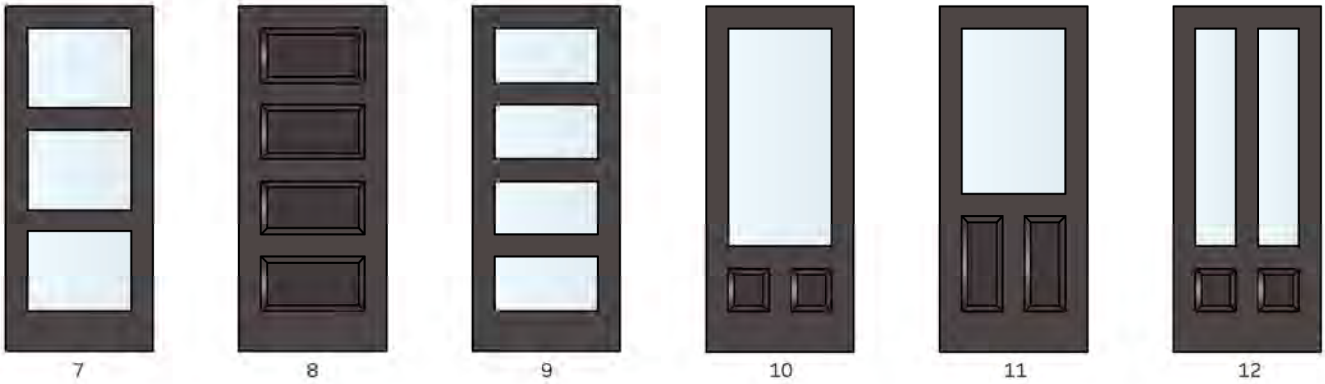
OTHER MODELS

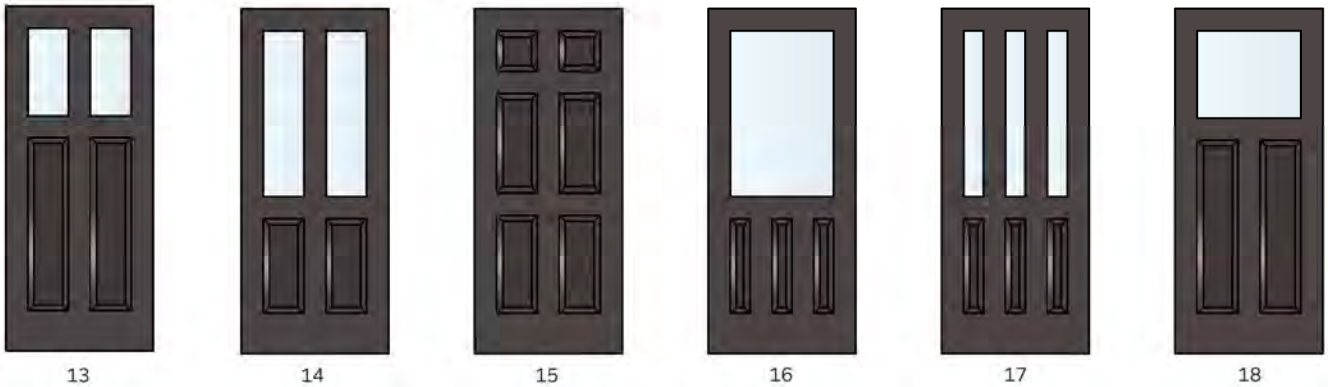
GIVE FREE REIN TO YOUR IMAGINATION

—

Over the years, our artisans have built thousands of custom doors for homeowners and architects. Choose from a wide variety of standard designs or talk with us about your vision for your home and our artisans will create the custom entry door of your dreams.





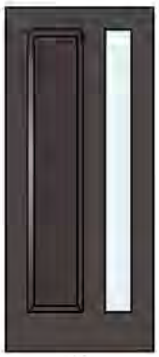



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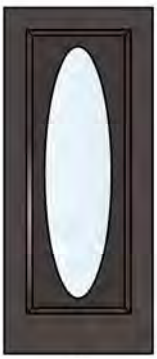

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WHY LEPAGE

Every Lepage Millwork door is custom-made exactly according to the customer's specifications and preferences. We use sophisticated equipment and state-of-the-art milling techniques to manufacture our doors. Our finishes are applied in one of our ten specialized paint and stain rooms under controlled conditions to ensure top quality, highly durable coatings prior to installing the hardware and assembling the final product.



TRUE ARTISANS

Each product is built by our experienced craftspeople with meticulous attention to detail.



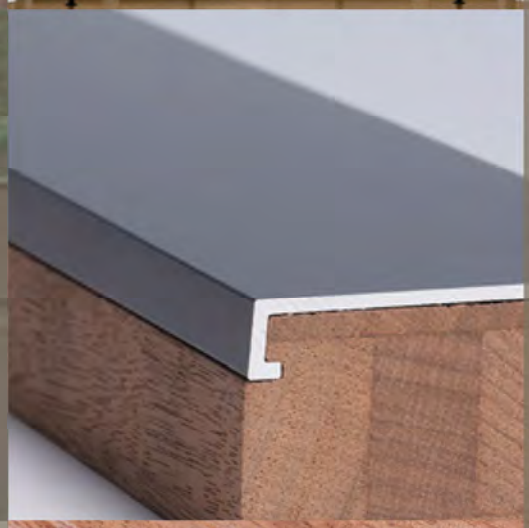
SHAPES

Lepage specializes in expertly crafting custom designs and shapes, including aluminum-cladded profiles and curved SDLs.



PANELS

Perfectly milled and finished v-groove, flat, raised, diamond and French wood panels add personality, profile or depth to any door.



ALUMINUM

Heavy-duty aluminum extrusion is standard on all wood-cladded Lepage products to ensure years of carefree maintenance and durability.



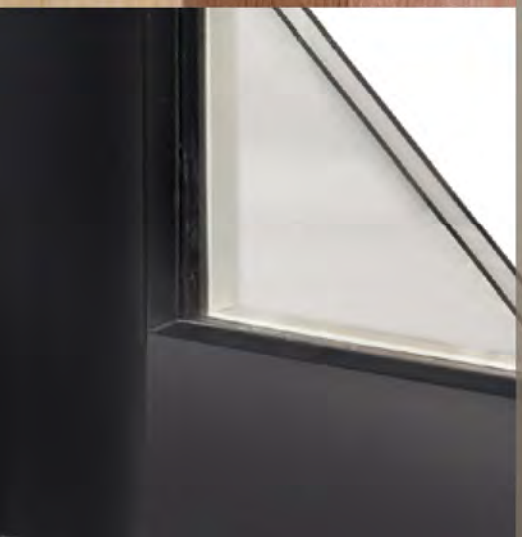
SPECIES

Years of manufacturing durable wood products have secured our trust in pine, eucalyptus grandis and mahogany to produce beautiful and lasting results. We also offer many other high-quality choices to suit your home's unique look and specifications.



SPLIT SPECIES

For a mix of a highly durable wood on the outside and a different type of wood to blend into an existing decor inside, you can select two species of wood for a single product.



CONTEMPORARY PROFILE

Straight, minimal profiles available in both aluminum-cladded or all-wood stiles and rails to create a spectacular contemporary style and complement modern designs.



COLONIAL PROFILE

Rounder profiles are available in both aluminum or all-wood stiles and rails to reflect the historical design elements of traditional-style homes.



FINISHES

Factory-applied finishes ensure top quality, highly durable coatings on all critical surfaces prior to installing the hardware and assembling the final product.



CREATIVITY

We combine the experience and talent of our craftspeople in imaginative ways to create new and innovative products.



COMPLEX DESIGNS

Offering custom constructions like Dutch doors, which let air and light pass through while keeping children and pets remain safely inside.



SHELVES

Add-ons and door decorations —including shelves, decorative bolts and special inserts —are limited only by your imagination.



LVL

Veneer lumber is made stronger by the lamination of multiple layers of wood assembled with adhesives for more stable stiles and rails.



STILES AND RAILS

Personalized stiles and rails are available in narrow contemporary profiles or wider classic designs for both wood and wood-cladded products.



BOLECTION

Lepage decorative mouldings are precision-crafted and cut to add depth, profile or a flawless 3D effect to panels.



CUSTOM DIMENSIONS

Whether you need a tiny door or something much larger for a grand entrance, our R&D team is always there to ensure our creations and designs will operate optimally for years.

GRILLES

Used to divide the glass surface into smaller sections, grilles are decorative patterns that reproduce the traditional look of historical doors built before the technology used to create large sheets of glass was developed. Purely aesthetic in nature, grilles are tremendously popular and can give a unique personality to your door.



ANY STYLE AND SIZE

Grille types include simulated divided lites, true divided lites contemporary or colonial.



FLAT SIMULATED DIVIDED LITES

Our standard flat SDL profile is available in ⅝-in., ⅞-in. and 1 ¼-in. widths to match any contemporary style.



SIMULATED DIVIDED LITES

Our standard SDL profile is ⅞-in. wide with ⅝-in., 1 ¼-in. and 1 ¾-in. optional widths.



DAVIS SIMULATED DIVIDED LITES

Our Davis SDL was originally custom-designed for a client who wanted a deeper profile. It is now one of our most popular profiles, and offered as a standard option.



PUTTY GLAZE SIMULATED DIVIDED LITES

Our putty glaze SDL has a simpler, squared profile and design to suit both the contemporary style and historical reproductions.



TRUE DIVIDED LITES

Our TDL profile, a luxurious option with old-style appeal and classic elegance, is a popular choice for renovation and restoration projects. It is available in widths of 1 ¾-in. or more.

MOULDINGS

Mouldings can be used to cover transitions between different surfaces or simply as ornamental features. Lepage specializes in the art of milling mouldings and has invested in industry-leading equipment to ensure precision cuts and identical trims. This is absolutely necessary for perfectly consistent mouldings on what can sometimes total thousands of linear feet for a single project.

WOOD MOULDINGS



FLAT CASING



908



COLONIAL



DS-001



DS-065



DS-034



DS-017



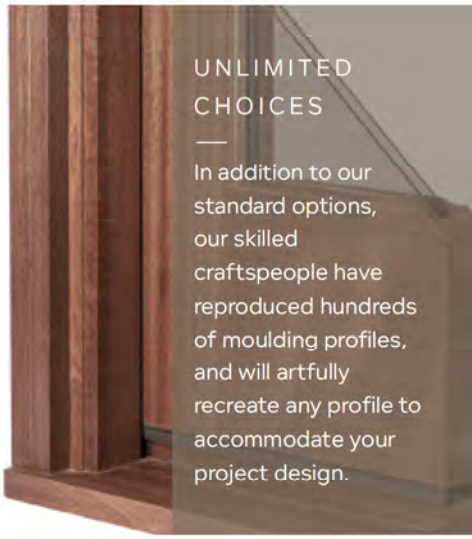
DS-030



DS-031



DS-061



UNLIMITED CHOICES

In addition to our standard options, our skilled craftspeople have reproduced hundreds of moulding profiles, and will artfully recreate any profile to accommodate your project design.

ALUMINUM MOULDINGS



SKYLER



BACKBAND



908



FLAT 1 ¾



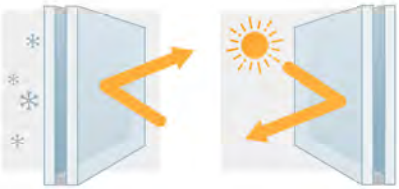
FLAT 2 ¾



FLAT 3 ½

GLASS

Lepage is an industry leader in the production of high-quality insulated glass units and specialty glass, thanks to a fully-integrated, computer-assisted approach that controls the entire production process. From real-time optical scanners that are capable of detecting the smallest defects to best-in-the-world equipment that tempers and laminates glass sheets, every step of the glass production process is optimized in our plant.



ENERGY-SAVING LOW-E GLAZING

A Low-E (for low emissivity) coating is applied as a microscopically thin film on the surface of the glass to minimize the amount of damaging light that enters the home. Various types of Low-E coatings are available with all of Lepage's glass products to cover every climate in North America.

ARGON GAS INSULATED GLASS UNITS

Argon is a naturally-occurring and non-toxic gas that is used to increase the energy efficiency of insulated glass units and improve their noise reduction.



DOUBLE GLAZING

All Lepage windows and doors come standard with double-pane glass. The space between both panes is filled with argon gas.



TRIPLE GLAZING

Triple glazing adds a pane of glass and a second gas-filled area, thereby doubling the amount of argon gas in the glass unit—maximizing energy efficiency and providing an even greater level noise reduction.

All of our insulated glass units are available with glass measuring 3, 4 or 6 mm in thickness.



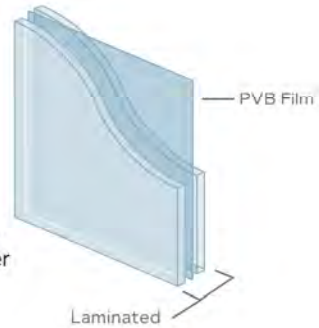
Acid Etched | Tinted Brown | Tinted Grey

SPECIALTY GLASS

Specialty glass products give a whole new dimension to any room. Many more models and colours are available.

LAMINATED SAFETY GLASS

Laminated safety glass provides added security against major impacts, greatly reduces outside noise and is approved for hurricane-prone areas. Due to a polyvinyl butyral (PVB) film that is laminated between the panes, this safety glass holds together when shattered.





Standard Glass | Tempered Glass

TEMPERED SAFETY GLASS

Five times stronger than normal glass, tempered glass shatters into thousands of small, relatively harmless pebbles to greatly reduce the risks of injury. The tempering process consists of hardening the glass by heating it until it becomes soft and then cooling it down quickly using powerful jets of air. This process compresses the surface of the glass while its centre remains under tension, thereby strengthening the structure of the glass.

SCREENS



AUTHENTIC

Built the traditional way, piece by piece using solid wood, our screen frames are assembled with high-quality hardwood dowels to provide unmatched levels of precision, strength and durability.



REMOVABLE WOOD SCREENS

Lepage wood screens easily pop out and snap back into place without the need for tabs or push buttons.



Invisible



Aluminum



Copper

SCREEN MESHES

Opt for our invisible fiberglass screen mesh for an outstanding and unobstructed view or choose our aluminum or bright copper screen meshes for durability and a truly luxurious look.



UNIQUE COMBO DOORS

Made of solid wood, our interchangeable and easy-to-install 1 ¾-in. thick combo doors are a robust addition to any main door. Combo doors allow you to enjoy the cool summer breeze or provide greater warmth in the winter. Simply replace the screens with a single pane during colder months for added protection against the elements.



LEPAGE
MILLWORK

— PROMISE —
OF
QUALITY

The Lepage Millwork Promise of Quality reflects our commitment to excellence and confirms the value of your purchase.

To learn more about Lepage Millwork quality windows and doors and how to care for our products to preserve their beauty over the long term, please visit lepagemillwork.com.

TRUE ARTISANS

Passion for excellence is at the heart of Lepage Millwork's heritage of craftsmanship. The incomparable quality of a product handcrafted by artisans is our most cherished tradition since our founding in 1947. To this day, every Lepage window and door is custom-crafted according to each customer's preferences and specifications.

Let us know about the style, design or dimensions of the windows and doors you have always dreamed about for your home and we will create them just for you.

141, chemin des Raymond
Rivière-du-Loup (Québec) G5R 4L9
Canada

Get expert advice!
Contact us at 1-800-463-1367
info@lepagemillwork.com

LEPAGEMILLWORK.COM

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07/2020

LEPAGE
MILLWORK



Multiple assemblies

All these units are available in 2-wide and 3-wide assemblies (calculate the total width by multiplying the width of a module by 2 or 3).

Determine rough openings as indicated below.



MULTIPLE ASSEMBLY ROUGH OPENING	
Width	Height
Add frame width PLUS 1"	Add frame height PLUS ½"

Cottage-Style Units

Double hung units are available in Cottage-Syle configurations. Please contact your local Lepage representative for restrictions and lite cut configurations.



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* Please visit our web site for the energy performance of these products at www.lepagemillwork.com

Custom sizes are available on request. Minimum and maximum sizes applicable may vary depending on features and options.
For masonry openings, please contact your local Lepage representative.
Lite patterns shown are 7/8" (22) SDL. Lite patterns for 5/8" (16) SDL, 1 1/4" (31) SDL and other grilles may vary.

WH11

R.O. (mm)	22 5/8" (575)	26 5/8" (676)	30 5/8" (778)	32 5/8" (829)	34 5/8" (879)
F.S. (mm)	21 5/8" (549)	25 5/8" (651)	29 5/8" (752)	31 5/8" (803)	33 5/8" (854)
V.G. (mm)	14 3/4" (376)	18 3/4" (478)	22 3/4" (579)	24 3/4" (630)	26 3/4" (681)

R.O. (mm)	F.S. (mm)	V.G. (mm)					
37 3/8" (949)	36 7/8" (937)	13 3/8" (340)	1614	2014	2414	2614	2814
41 3/8" (1051)	40 7/8" (1038)	15 3/8" (390)	1616	2016	2416	2616	2816
45 3/8" (1162)	44 7/8" (1140)	17 3/8" (441)	1618	2018	2418	2618	2818
49 3/8" (1254)	48 7/8" (1241)	19 3/8" (492)	1620	2020	2420	2620	2820*
53 3/8" (1356)	52 7/8" (1343)	21 3/8" (543)	1622	2022	2422*	2622*	2822*
57 3/8" (1457)	56 7/8" (1445)	23 3/8" (594)	1624	2024	2424*	2624*	2824*
61 3/8" (1559)	60 7/8" (1546)	25 3/8" (644)	1626	2026*	2426*	2626*	2826*
65 3/8" (1661)	64 7/8" (1648)	27 3/8" (695)	1628	2028*	2428*	2628*	2828*
69 3/8" (1762)	68 7/8" (1749)	29 3/8" (746)	1630	2030*	2430*	2630*	2830*,**
73 3/8" (1864)	72 7/8" (1851)	31 3/8" (797)	1632*	2032*	2432*	2632*,**	2832*,**
77 3/8" (1965)	76 7/8" (1953)	33 3/8" (848)	1634*	2034*	2434*,**	2634*,**	2834*,**
81 3/8" (2067)	80 7/8" (2054)	35 3/8" (898)	1636*	2036*	2436*,**	2636*,**	2836*,**

R.O.: Rough Opening
F.S.: Frame Size
V.G.: Visible Glass

* Meets Canadian EGRESS requirements
** Meets U.S. EGRESS requirements

LEPAGE MILLWORK

Finishes

The Lepage Finish Difference

Paints and stains are the final touches of your project. It's where you can really let your style shine! From our soft caramel to a warm classic mahogany, very dark mystic black, traditional hues or the trendy colors that pop, Lepage can develop any color in the world. Choose your favorite from our beautiful selection of standard and optional colors or simply send us a sample of your favorite brand of paint or stain. Using state-of-the-art technology, our expert colorists will match it perfectly for you.

For the ultimate in quality finish, protection and durability, we recommend letting our team of experts seal, prime, paint or stain your windows and doors in one of our state-of-the-art paint rooms. Selecting factory-applied finishes in controlled conditions will ensure a top quality coating on all critical surfaces prior to hardware installation and final product assembly.

AAMA 2605-17a Certification

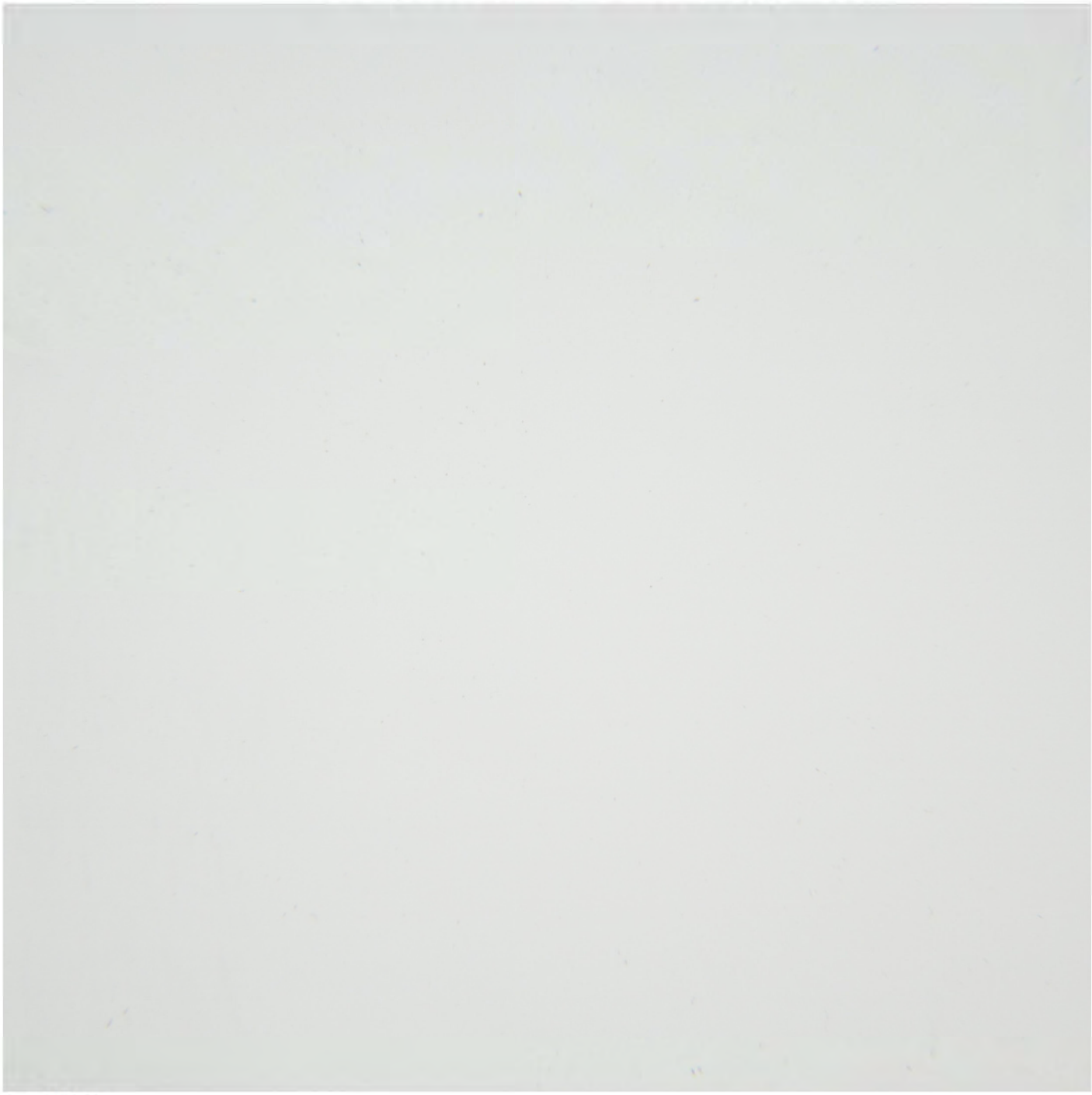
Our aluminum paint application process is certified as a Superior Performing Organic Coating by the American Architectural Manufacturers Association (AAMA) for all colors (2605-17a standard). For more details, please consult the AMMA Verified Component List Certification Program (see Lepage Millwork on page 2) by clicking here https://aamanet.org/pages/verified-components.

STANDARD COLORS ON ALUMINUM

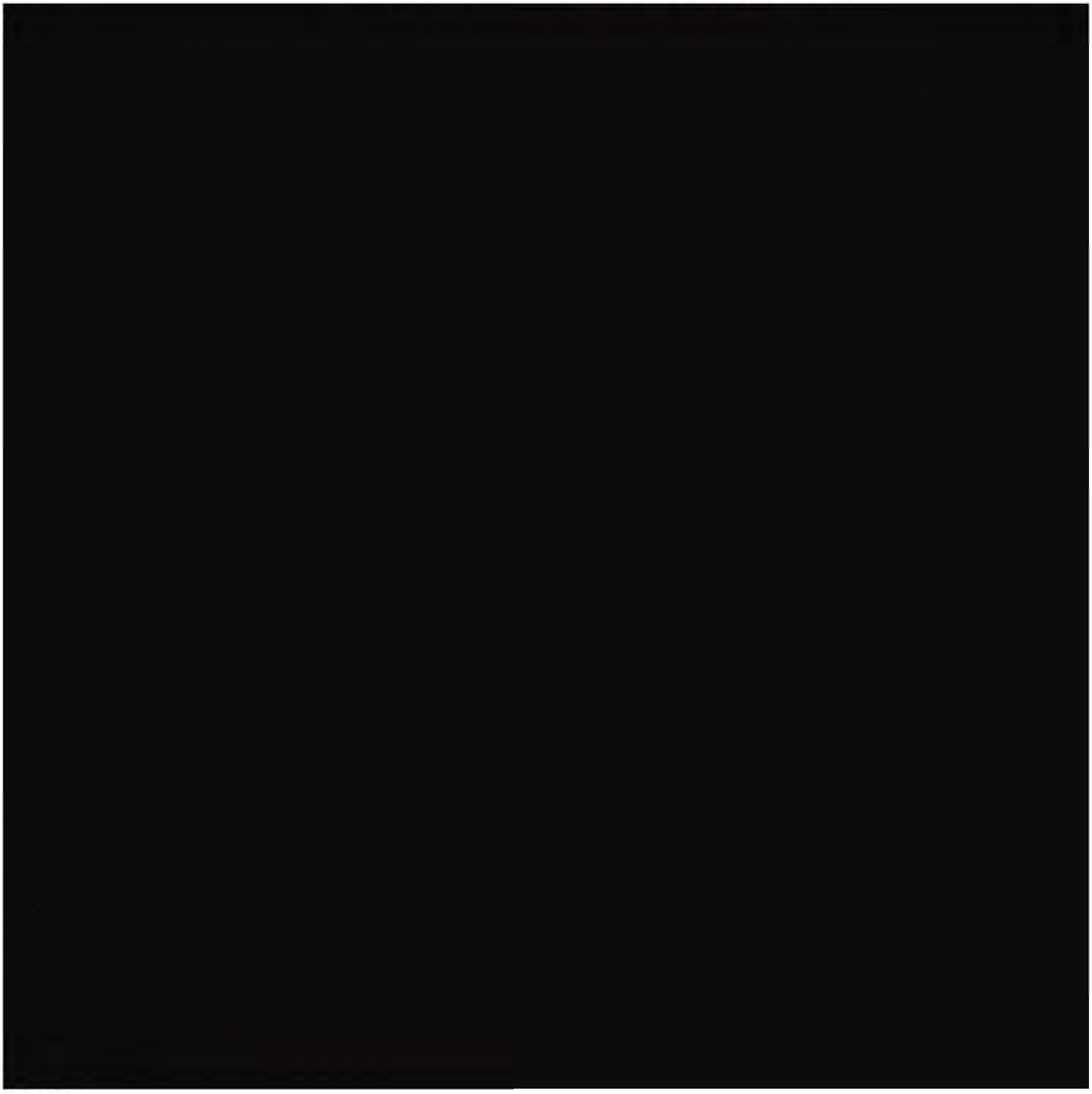
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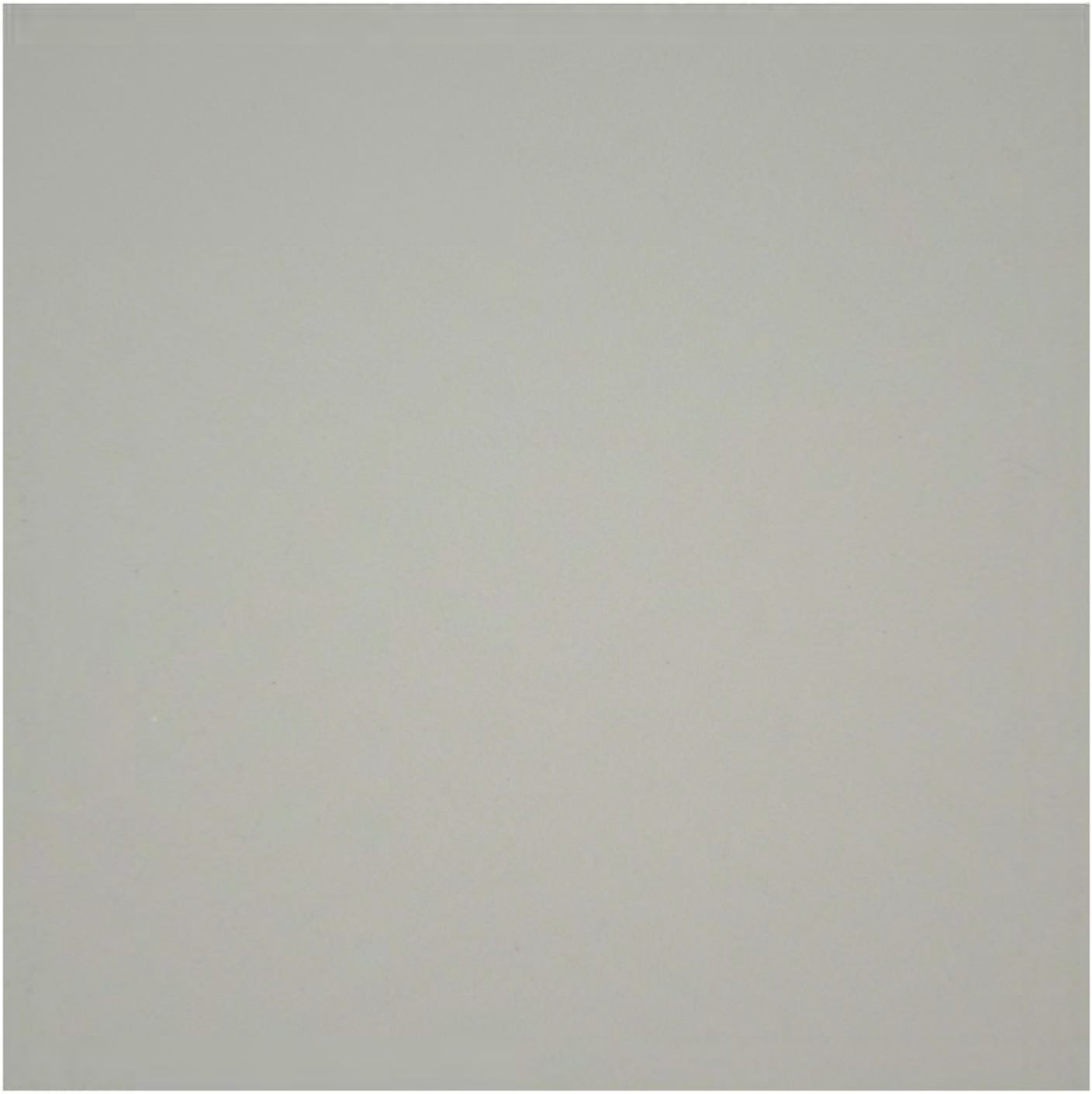
Rainware White

- 

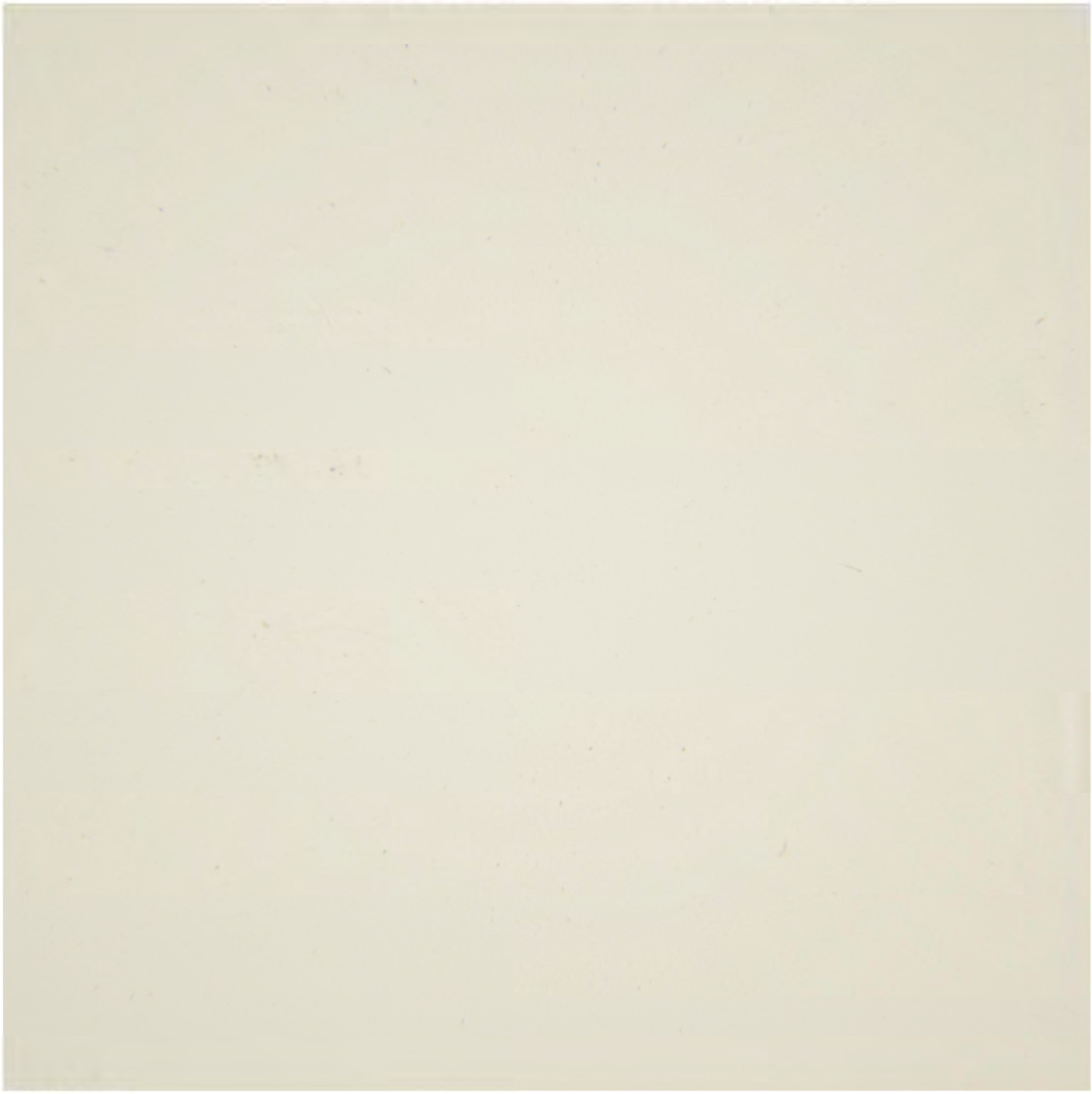
Ice White

- 

Black

- 

Dover Gray

- 

Sandstone

LEPAGE MILLWORK

True Artisans

Discover the authenticity of our team and what makes us different from the competition.



BUILT WITH HEART AND PRIDE SINCE 1947

Our history



OUR COMMITMENT TO COMMUNITY AND SUSTAINABLE DEVELOPMENT

Lepage's responsibility



CAREER OPPORTUNITIES AT LEPAGE

A career at Lepage



Lepage Millwork understands your dream is unique. We offer distinctive quality and innovative details to translate your imagination and point of view into a beautiful reality. Discover how we can bring your project to life with seamlessly integrated product designs and finishes, all covered under our best-in-class warranty. Ensuring your dream home will be enjoyed for years to come.

Watch the video

MEET OUR ARTISANS

Meet our artisans

WATCH THE VIDEO

Close



MAKE TO ORDER, NO COMPROMISES

At Lepage, each product is unique and manufactured according to your specifications. We deliver high-quality windows and doors, manufactured and assembled entirely by hand to meet the highest quality standards.
Our team of experts and meticulous artisans work in tandem in order to satisfy your tastes and meet your needs, on time and on budget.



ONE LOCATION, ONE COMMUNITY

Located in Rivière-Du-Loup, Quebec, we are proud to be part of a booming community, repeatedly recognized as one of the most entrepreneurial cities in Canada. With more than 300,000 square feet of production space, we are able to meet the growing trend for tailored and customized products.

Covering 4 business territories (Quebec, Ontario, the Maritimes and the Northeastern United States), we are constantly improving our processes to offer more efficient and elegant products.

Our products

Contact us